

Part Specifications with Approved Suppliers

Line Slot: Crest Range FS Parka State: Production Season: F25
 Merchandise Division: Outerwear Merchandise Collection: Exclusive Product Class: Insulated Synthetic Tops
 Designer: blange Developer: Katharina.Glink LO Developer: triveni.hebbbar Sourcing Manager: james.burnett
 Fit Engineer: jlindstrom
 Design: F5MO214908 Sample LO: India Production LO: India Vendor Master INDIA, INDIA Vendor Master INDIA, INDIA
 Production LO: Sourcing LO:
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 XM2655 2149081 Crest Range™ FS Parka L25M2104 M XXS - XXL Regular Style Add



Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Production Lead Time with Greige	Production Lead Time without Greige
Fabric														
122547	PFC Free Version of 073882 Poly Cotton Woven w DWR	yd	85% Polyester, 15% Cotton	unassigned	MaterialCoatingNone	Durable Water Repellent (80/10HL) CO PFOA/PFOS Free	MaterialLaminatNone							
Koo Joo Global Co., LTD			Fabric Width: 56.0 in Width Type: cuttable Primary Weight: 210.0 g/m2						KPC-216	South Korea	3.5	0.0	35	55
122605	PFC Free version of 103795 Omni Shield Powder Dry DP	yd	100% Nylon	unassigned	MaterialCoatingNone	Cire Back - Single, Durable Water Repellent (80/10HL) CO PFOA/PFOS Free	MaterialLaminatNone							
Formosa Taffeta Company - Zhong Shan			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 77.0 g/m2						M1349-Y112KFCG	China	2.08	0.0	45	65
Formosa Taffeta Company - Vietnam			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 77.0 g/m2						M1349-Y112KFCG	Vietnam	0.0	0.0	45	90
084080	Good Level faux Fur- Lt Grey tone	yd	74% Acrylic, 14% Polyester, 12% Modacrylic	unassigned	MaterialCoatingNone	Brushed (Tech Face)	MaterialLaminatNone							
Insung Korea Inc.			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 920.0 g/m2						grey option 1	China	14.5	0.0	40	40
083789	Good level Faux Fur- Brown Tone	yd	72% Acrylic, 14% Modacrylic, 14% Polyester	unassigned	MaterialCoatingNone	Brushed (Tech Face)	MaterialLaminatNone							
Insung Korea Inc.			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 920.0 g/m2						6E-CSG-12	China	16.3	0.0	30	40
072367	Windbreaker Dyed Only	yd	100% Polyester	unassigned	MaterialCoatingNone	Cire Back - Double	MaterialLaminatNone							
Shanghai Jiuyu Textile Technology Co LTD. - China			Fabric Width: 56.0 in Width Type: cuttable Primary Weight: 70.0 g/m2						A033	China	1.0	0.0	40	50
Formosa Taffeta Company - Zhong Shan			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 70.0 g/m2						E561-3011E000	China	1.1	0.0	40	60
YOUNGONE CORPORATION--Fabric division			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 72.0 g/m2						TYN-3514L	Bangladesh	1.46	0.0	40	70
Tran Hiep Thanh Textile Corporation			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 70.0 g/m2						072367	Vietnam	1.08	0.0	30	45
HuaFeng - Vietnam			Fabric Width: 56.0 in Width Type: cuttable Primary Weight: 70.0 g/m2						072367	Vietnam	1.1	0.0	30	45

Part Specifications with Approved Suppliers

Line Slot: Crest Range FS Parka State: Production Season: F25
 Merchandise Division: Outerwear Merchandise Collection: Exclusive Product Class: Insulated Synthetic Tops
 Designer: blange Developer: Katharina.Glink LO Developer: triveni.hebbbar Sourcing Manager: james.burnett
 Fit Engineer: jlindstrom
 Design: F5MO214908 Sample LO: India Production LO: India Vendor Master INDIA, INDIA Vendor Master INDIA, INDIA
 Production LO: Sourcing LO:
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 XM2655 2149081 Crest Range™ L25M2104 M XXS - XXL Regular Style Add



Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
Kusumgar Corporates Private Limited			Fabric Width: 56.0 in Width Type: cuttable Primary Weight: 70.0 g/m2						8132A	India	1.18	0.0	45	65
HuaFeng - Putian			Fabric Width: 56.0 in Width Type: cuttable Primary Weight: 70.0 g/m2						072367	China	1.1	0.0	30	45
073148	Windbreaker Cire Face Better OHR foil print Lining	yd	100% Polyester	unassigned	MaterialCoatingNone	Cire Face - Double	MaterialLaminateNone							
Shanghai Jiuyu Textile Technology Co LTD. - China			Fabric Width: 56.0 in Width Type: cuttable Primary Weight: 75.0 g/m2						73148	China	1.93	0.0	55	65
Formosa Taffeta Company - Vietnam			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 74.0 g/m2						E561-3011K51J	Vietnam	2.3	0.0	50	70
HuaFeng - Vietnam			Fabric Width: 56.0 in Width Type: cuttable Primary Weight: 75.0 g/m2						073148	Vietnam	2.3	0.0	55	65
Tran Hiep Thanh Textile Corporation			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 74.0 g/m2						073148	Vietnam	2.2	0.0	44	59
Shanghai Jiuyu Textile Technology Co LTD. - Vietnam			Fabric Width: 56.0 in Width Type: cuttable Primary Weight: 75.0 g/m2						AO33-P05	Vietnam	0.0	0.0	55	65
004476	FOR POCKETING AND YOUTH STYLES ONLY Chamois Touch Tricot	yd	100% Polyester	unassigned	unassigned	Anti-pill (face), Brushed (Tech Face)	unassigned							
Huge-Bamboo Enterprise Co., Ltd.			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 75.0 g/m2						RA145069-7C-5910225A	Vietnam	0.65	0.0	35	50
Haren Textiles Pvt. Ltd.			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 80.0 g/m2						90363	India	0.68	0.0	30	45
YOUNGONE CORPORATION--Fabric division			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 77.0 g/m2						PDM004476	Bangladesh	0.94	0.0	40	70
Huge Rock Textile Co., Ltd.			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 75.0 g/m2						004476	Taiwan	0.95	0.0	60	75
HTT Insprite (Xiamen) Imp & Exp Co. Ltd.			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 75.0 g/m2						004476	China	0.67	0.0	35	60
011960	Interlining Non-Woven Sew -In Heavy Weight	yd	70% Polyester, 30% Viscose	unassigned	unassigned	unassigned	unassigned							
Freudenberg-Hong Kong			Fabric Width: 39.0 in Width Type: cuttable Primary Weight: 60.0 g/m2						AO105	Taiwan	0.5	0.0	14	21
MaxBond			Fabric Width: 48.0 in Width Type: unassigned Primary Weight: 60.0 g/m2						VP3760	Vietnam	0.46	0.0	10	20
PCC asia LLC			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 65.0 g/m2						CL2665	China	0.46	0.0	14	21
069222	DP Baffle	yd	100% Polyester	unassigned	MaterialCoatingNone	Cire Back - Single	MaterialLaminateNone							
Shanghai Jiuyu Textile Technology Co LTD. - China			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 70.0 g/m2						296T DP baffle A033-S01 (Un dyed)	China	0.59	0.0	35	50
YOUNGONE CORPORATION--Fabric division			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 73.0 g/m2						069222	Bangladesh	0.69	0.0	40	70

Part Specifications with Approved Suppliers

Line Slot: Crest Range FS Parka State: Production Season: F25
 Merchandise Division: Outerwear Merchandise Collection: Exclusive Product Class: Insulated Synthetic Tops
 Designer: blange Developer: Katharina.Glink LO Developer: triveni.hebbbar Sourcing Manager: james.burnett
 Fit Engineer: jlindstrom
 Design: F5M0214908 Sample LO: India Production LO: India Vendor Master INDIA, INDIA Vendor Master INDIA, INDIA
 Production LO: Sourcing LO:
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 XM2655 2149081 Crest Range™ FS Parka L25M2104 M XXS - XXL Regular Style Add



Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
HuaFeng - Vietnam			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 70.0 g/m2						069222	Vietnam	0.62	0.0	30	45
Tran Hiep Thanh Textile Corporation			Fabric Width: 58.0 in Width Type: cuttable Primary Weight: 72.0 g/m2						069222	Vietnam	0.64	0.0	30	45
Kusumgar Corporates Private Limited			Fabric Width: 57.0 in Width Type: cuttable Primary Weight: 70.6 g/m2						8132A	India	0.89	0.0	40	60
300125	Slimtech Needlepunch 80gm m2 no scrim	yd	100% Polyester	unassigned	unassigned	MaterialFinis hNone	unassigned							
Shinih-Taiwan			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 80.0 g/m2						unassigned	Taiwan	0.48	0.0	21	21
Shinih-Vietnam			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 80.0 g/m2						ADM300125	Vietnam	0.48	0.0	21	21
Everpia			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 80.0 g/m2						K.E.F	Vietnam	0.5	0.0	15	20
YOUNGONE CORPORATION--Insulation			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 80.0 g/m2						300125	Bangladesh	0.68	0.0	21	35
TP Absolon Inc.			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 80.0 g/m2						300125	Vietnam	0.48	0.0	20	20
Shinih - Indonesia			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 80.0 g/m2						NULB 80G/M2	Indonesia	0.48	0.0	21	21
113362	Recycled Thermarator	kg	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned							
TP Absolon Inc.			Fabric Width: 0.0 in Width Type: cuttable Primary Weight: 0.0 g/m2						TBD	Vietnam	3.7	0.0	25	25
YOUNGONE CORPORATION--Insulation			Fabric Width: 0.0 in Width Type: unassigned Primary Weight: 0.0 g/m2						TBD	Bangladesh	3.8	0.0	21	35
106366	CSM3 Recycled Microtemp 40g w/one side scrim	yd	85% Recycled Polyester, 15% Polyester	unassigned	unassigned	MaterialFinis hNone	unassigned							
Shinih-Taiwan			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 56.0 g/m2						CSM3 40gsm-C1	Taiwan	0.74	0.0	21	21
YOUNGONE CORPORATION--Insulation			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 55.2 g/m2						106366	Bangladesh	0.8	0.0	21	35
TP Absolon Inc.			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 56.0 g/m2						106366	Vietnam	0.74	0.0	25	25
Shinih - Indonesia			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 56.0 g/m2						CSM3 40gsm-C1	Indonesia	0.74	0.0	21	21
Shinih-Vietnam			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 56.0 g/m2						CSM3 40gsm-C1	Vietnam	0.74	0.0	21	21
105309	CSM3 Recycled Microtemp 100gsm	yd	85% Recycled Polyester, 15% Polyester	unassigned	unassigned	MaterialFinis hNone	unassigned							
Shinih-Taiwan			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 100.0 g/m2						CSm3 100gsm	Taiwan	0.67	0.0	21	21
TP Absolon Inc.			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 100.0 g/m2						105309	Vietnam	0.65	0.0	25	25
YOUNGONE CORPORATION--Insulation			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 97.0 g/m2						105309	Bangladesh	0.85	0.0	21	35
Shinih - Indonesia			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 100.0 g/m2						CSM3(G) 100gsm	Indonesia	0.67	0.0	21	21

Part Specifications with Approved Suppliers

Line Slot: Crest Range FS Parka State: Production Season: F25
 Merchandise Division: Outerwear Merchandise Collection: Exclusive Product Class: Insulated Synthetic Tops
 Designer: blange Developer: Katharina.Glink LO Developer: triveni.hebbbar Sourcing Manager: james.burnett
 Fit Engineer: jlindstrom
 Design: F5MO214908 Sample LO: India Production LO: India Vendor Master INDIA, INDIA Vendor Master INDIA, INDIA
 Production LO: Sourcing LO:
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 XM2655 2149081 Crest Range™ FS Parka L25M2104 M XXS - XXL Regular Style Add



Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
Shinih-Vietnam			Fabric Width: 60.0 in Width Type: cuttable Primary Weight: 100.0 g/m2						CSM3(G) 100gsm	Vietnam	0.67	0.0	21	21
Trim														
011001	3mm (fits single dc size 3mm) Small Hard TPU Cordlock Stopper 1 clr CANNOT BE DONE IN CLEAR COLOR White color may have a yellowing issue	ea	100% TPU	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Nifco Taiwan Corporation									CLS3	Taiwan	0.0432	0.0	30	35
Unitex International Button Accessories Ltd									011001	China	0.0333	0.0322	32	32
Vietnam Trien Trieu (VTT)									486811	Vietnam	0.03	0.0	30	30
FGV - Shahi Exports Pvt. (SEP) Ltd.									011001	India	0.027	0.0	20	30
POONG HAN PLASTIC (BD) LIMITED									PHCOL-007	Bangladesh	0.0112	0.0	30	30
003472	76mm (A) Bug Columbia Logo embroidery 1 clr. Est st ct 1795	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm Height: 14.0						
Contractor									unassigned	unassigned	0.0	0.0	0	0
Contractor-Korea									3472	South Korea	0.1	0.0	14	14
063607	5mm Polyester metal tipped d/c Metal finish 2 clr (call out d/c color and metal color finish)	ea	80% Polyester, 18% Brass, 2% Other Fibers	unassigned	unassigned	unassigned	unassigned	Size UM: in						
Sun Hod Enterprise Co Ltd (formerly Sang Hsin)									063607	Taiwan	0.222	0.199	30	30
Gong Myung Korea									063607	unassigned	0.275	0.0	0	30
Paiho Global									063607	Taiwan	0.255	0.0	40	60
108098	2.2mm Stretch drawcord with 1 tick	yd	56% Polyester, 44% Rubber	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Shimada Shoji (H.K.) Limited									108098	China	0.165	0.0	30	35
059592	6.5mm ID Enamel Metal Eyelet 1 clr (underpart can be plastic or metal). Use 420024 for metal finish.	set	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Unitex International Button Accessories Ltd									059592	China	0.01544	0.0	28	40
059589	5 mm ID Enamel Metal Eyelet 1 clr. Use 420001 for metal finish. Metal content	set	100% Brass	unassigned	unassigned	unassigned	unassigned	Size UM: mm						

Part Specifications with Approved Suppliers

Line Slot: Crest Range FS Parka State: Production Season: F25
 Merchandise Division: Outerwear Merchandise Collection: Exclusive Product Class: Insulated Synthetic Tops
 Designer: blange Developer: Katharina.Glink LO Developer: triveni.hebbbar Sourcing Manager: james.burnett
 Fit Engineer: jlindstrom
 Design: F5MO214908 Sample LO: India Production LO: India Vendor Master INDIA, INDIA Vendor Master INDIA, INDIA
 Production LO: Sourcing LO:
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 XM2655 2149081 Crest Range™ FS Parka L25M2104 M XXS - XXL Regular Style Add



Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
Button International Company									420001	Taiwan	0.014	0.0	30	35
Unitex International Button Accessories Ltd									113-38100-001016 -213-39100-001010	China	0.01049	0.0	35	40
ZHEJIANG WEIXING IMP AND EXP COMPANY LTD(SAB Zippers)									SABETCLB05	Bangladesh	0.011	0.0	20	20
460009	1/2in Linear Hook with single selvedge 1 clr	yd	100% Nylon	unassigned	unassigned	unassigned	unassigned	Size UM: mm Width: 13.0						
Gong Myung Korea									460009	South Korea	0.113	0.0	30	30
Velcro Ltd									460009	Hong Kong	0.111	0.0	0	45
FGV - Shanghai YangFan Industrial Co. Ltd (SYI) EQ									EQ factory sourced	unassigned	0.1	0.0	30	30
Paiho Global									460009	Taiwan	0.111	0.0	30	45
460003	3/4in (20mm) Linear Hook/ two side edge 1clr	yd	100% Nylon	unassigned	unassigned	unassigned	unassigned	Size UM: mm Width: 19.0						
Gong Myung Korea									460003	South Korea	0.152	0.0	30	30
Velcro Ltd									460003	Hong Kong	0.3658	0.0	0	45
Sanjay Impex (Sky Magic)									460003	India	0.0	0.0	0	0
Paiho Global									460003	Taiwan	0.153	0.0	30	45
FGV - Maxzone Ltd. Astro Co. Ltd. (MZL)									460003	unassigned	0.0	0.0	0	0
059197	USE ONLY FOR ALL ADULTSIZES AND YOUTH S-XL 42mm x 8mm Lightweight Stripe woven ECO Hanger Loop DOWN 2 clr other colors w Director approval only	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Dong Young									DY-59197	South Korea	0.024	0.0	25	25
Avery Dennison Global									059197	China	0.024	0.0	30	30
460010	1/2in Linear Loop 1clr	yd	100% Nylon	unassigned	unassigned	unassigned	unassigned	Size UM: mm Width: 13.0						
Gong Myung Korea									460010	South Korea	0.113	0.0	30	30
Velcro Ltd									460010	Hong Kong	0.111	0.0	0	45
FGV - Shanghai YangFan Industrial Co. Ltd (SYI) EQ									EQ factory sourced	unassigned	0.1	0.0	30	30
Paiho Global									460010	Taiwan	0.111	0.0	30	45

Part Specifications with Approved Suppliers

Line Slot: Crest Range FS Parka State: Production Season: F25
 Merchandise Division: Outerwear Merchandise Collection: Exclusive Product Class: Insulated Synthetic Tops
 Designer: blange Developer: Katharina.Glink LO Developer: triveni.hebbbar Sourcing Manager: james.burnett
 Fit Engineer: jvindstrom
 Design: F5M0214908 Sample LO: India Production LO: India Vendor Master INDIA, INDIA Vendor Master INDIA, INDIA
 Production LO: Sourcing LO:
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 XM2655 2149081 Crest Range™ FS Parka L25M2104 M XXS - XXL Regular Style Add



Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
460050	3/4in x 3in Rounded Corner Die Cut Loop 1 clr (use w/ 460051)	ea	100% Nylon	unassigned	unassigned	unassigned	unassigned	Size UM: mm Width: 19.0 Length: 76.0						
Gong Myung Korea									460050	South Korea	0.035	0.0	30	30
Paiho Global									460050	Taiwan	0.037	0.0	30	45
Velcro Ltd									TBD	unassigned	0.0	0.0	0	0
002975	3/4in x 5-1/2in Rounded Corner Die Cut Loop 1 clr	ea	100% Nylon	unassigned	unassigned	unassigned	unassigned	Size UM: mm Width: 19.0 Length: 140.0						
Gong Myung Korea									GM-2975	South Korea	0.055	0.0	30	30
Paiho Global									002975	Taiwan	0.057	0.0	30	45
Velcro Ltd									TBD	unassigned	0.035	0.0	0	0
059777	HP (heat proof) ball point Needle No 9 Metal content	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Contractor									059777	unassigned	0.0	0.0	0	0
033748	60.9mm (size A) Omni-Heat Screenprint	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
079632	Coats Epic EV Tex 24	meter	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: tex						
Coats Global Thread									EV51120	unassigned	0.00048	0.0	0	0
008214	Coats ASTRA Spun Polyester EV Tex 27 40/2	meter	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: tex						
Coats Global Thread									EV65120	unassigned	0.0003	0.0	0	0
060282	Coats Epic EV Tex 30 thread	meter	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: tex						
Coats Global Thread									EV51100	unassigned	0.0007	0.0	0	0
500007	6mm ID Bug Logo Round Barrel Toggle 1clr metal content	ea	100% Plastic	unassigned	unassigned	unassigned	unassigned	Size UM: mm Width: 12.0 Length: 19.0 Inside Diameter: 5.5						
Unitex International Button Accessories Ltd									500007	China	0.0485	0.0	28	40
Button International Company									P023	Taiwan	0.048	0.053	30	40
500059	4.5mm ID Square Two hole Toggle w/bottom loop P.O.M (with metal spring) 1clr (cannot be clear color)	ea	95% POM, 5% Other Fibers	unassigned	unassigned	unassigned	unassigned	Size UM: mm Width: 15.5 Length: 11.5 Inside Diameter: 4.5						
Nifco Taiwan Corporation									FCL2AA	Taiwan	0.053	0.088	30	35

Part Specifications with Approved Suppliers

Line Slot: Crest Range FS Parka State: Production Season: F25
 Merchandise Division: Outerwear Merchandise Collection: Exclusive Product Class: Insulated Synthetic Tops
 Designer: blange Developer: Katharina.Glink LO Developer: triveni.hebbbar Sourcing Manager: james.burnett
 Fit Engineer: jvindstrom
 Design: F5MO214908 Sample LO: India Production LO: India Vendor Master INDIA, INDIA Vendor Master INDIA, INDIA
 Production LO: Sourcing LO:
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 XM2655 2149081 Crest Range™ FS Parka L25M2104 M XXS - XXL Regular Style Add



Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
POONG HAN PLASTIC (BD) LIMITED									PH-COL004	Bangladesh	0.0427	0.0	30	30
002614	Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear CAN BE USED FOR YOUTH	ea	100% Polyurethane	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Unitex International Button Accessories Ltd									002614	China	0.00559	0.0	28	40
FGV Sourced									002614	unassigned	0.0	0.0	0	0
Button International Company									002614	Taiwan	0.0013	0.0	35	40
Sungbo									002614	unassigned	0.0	0.0	0	0
360027	3/8 in Grosgrain Tape Poly 1 clr	yd	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm Width: 9.5						
Gong Myung Korea									360027	South Korea	0.068	0.0	30	30
Paiho Global									360027	Taiwan	0.068	0.0	30	60
Naturub Group of Companies									BND017368	Bangladesh	0.0616	0.0	30	45
FGV - Shahi Exports Pvt. (SEP) Ltd.									360027	India	0.059	0.0	18	25
Elasticos Universales (Eltitex)									TBD	unassigned	0.095	0.0	20	30
013891	1/4 inch Grosgrain Tape 1 clr (ECO version is 083473)	yd	100% Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: yd						
Gong Myung Korea									GM-013891	South Korea	0.046	0.0	30	30
Cosmos Knitting International Co. Ltd.									013891	Vietnam	0.055	0.0	30	35
Paiho Global									013891	Taiwan	0.044	0.0	30	60
Naturub Group of Companies									BND-009427	Bangladesh	0.0422	0.0	30	30
126823	V5ML-56 DA8LH EF/DAG8 EF VislonOpenEnd 2Way Left-in AutoLk LargeHole/2WaySep MatteEnml Sldr/PI metal content	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: ea Length: 16.0						
Ideal Fastener Global									IE-DVSML56 D56B/D56B IP41	unassigned	0.3914	0.0	21	28

Part Specifications with Approved Suppliers

Line Slot: Crest Range FS Parka State: Production Season: F25
 Merchandise Division: Outerwear Merchandise Collection: Exclusive Product Class: Insulated Synthetic Tops
 Designer: blange Developer: Katharina.Glink LO Developer: triveni.hebbbar Sourcing Manager: james.burnett
 Fit Engineer: jlindstrom



Design: F5MO214908 Sample LO: India Production LO: India Vendor Master INDIA, INDIA Vendor Master INDIA, INDIA
 Production LO: Sourcing LO:
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 XM2655 2149081 Crest Range™ FS Parka L25M2104 M XXS - XXL Regular Style Add

Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Production Lead Time with Greige	Production Lead Time without Greige
YKK Global									VSML-56 DA8LH EFJ/DAG8 EFJ VislonOpenEnd 2Way Left-in AutoLk LargeHole/2 WaySep MatteEnml Sldr/PI met	unassigned	0.3808	0.0	35	40
126857	CIFC-56 DA8LH EF T-B-0 Clsd AutoLk Large Hole MatteEnamel Sldr/PI NoStps	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: ea Length: 4.0						
Ideal Fastener Global									IE-NUWIC56 N56B IP41	unassigned	0.1294	0.0	21	28
YKK Global									CIFC-56 DA8LH EFJ T-B-0 Clsd AutoLk Large Hole MatteEnamel Sldr/PI NoStps	unassigned	0.1267	0.0	35	40
126843	CFOL-456 DA EF P-TOP OpenEnd Left-in AutoLock Matte Enml Sldr/PI PlasticTopStop	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: ea Length: 8.0						
Ideal Fastener Global									IE-NUWIC56 ID101 IP32	unassigned	0.17053	0.0	21	28
YKK Global									CFOL-456 DA EFJ P-TOP OpenEnd Left-in AutoLock Matte Enml Sldr/PI PlasticTopStop	unassigned	0.1884	0.0	35	45
036628	70.3mm Gem Columbia SC woven label w/ White Ground A 3 clr	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm						

Part Specifications with Approved Suppliers

Line Slot: Crest Range FS Parka State: Production Season: F25
 Merchandise Division: Outerwear Merchandise Collection: Exclusive Product Class: Insulated Synthetic Tops
 Designer: blange Developer: Katharina.Glink LO Developer: triveni.hebbbar Sourcing Manager: james.burnett
 Fit Engineer: jlindstrom
 Design: F5MO214908 Sample LO: India Production LO: India Vendor Master INDIA, INDIA Vendor Master INDIA, INDIA
 Production LO: Sourcing LO:
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 XM2655 2149081 Crest Range™ FS Parka L25M2104 M XXS - XXL Regular Style Add



Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Product on Lead Time with Greige	Product on Lead Time without Greige
Avery Dennison Global									036628	China	0.0557	0.0	30	30
Dong Young									DY-36628	South Korea	0.058	0.0	25	25
036637	27mm CSC Country of Origin/Size Loop label ECO /No gender w/ White Ground 3 clr (for Black ground - use 054323)	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Avery Dennison Global									036367	China	0.03008	0.0	30	30
Dong Young									DY-36637	South Korea	0.032	0.0	25	25
Manohar Filaments									23/11813/4	India	0.024	0.0	30	30
067533	33mm Patent Care Content like 006564 ECO Booklet Fold label COO / wht/blk and Blk/White	ea	100% Recycled Polyester	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Dong Young									DY-067533	unassigned	0.038	0.0	0	30
Avery Dennison Global									067533	China	0.01881	0.0	30	30
Bao Shen (Apparel)									067533	Vietnam	0.019	0.0	7	21
Nexgen Packaging Global									067533	unassigned	0.0221	0.0	21	28
123130	UPC/Pricing with RFID Sticker for Outlet	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: cm						
126967	Regular Fit Swing Tag	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: in						
Hang Sang Press Co. Ltd									n/a	unassigned	0.023	0.0	0	0
Finotex El Salvador									n/a	unassigned	0.016	0.0	21	28
097088	Columbia Omni-Heat Reflective, Omni-Shield Hangtag	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: cm						
980001	Polybag See Standard CCS 4200 for specifications	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Contractor									980001	unassigned	0.0	0.0	0	0
980010	UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardwear for instructions	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm						
Hang Sang Press Co. Ltd									980010	Hong Kong	0.016	0.0	14	14
Avery Dennison Global									980010	China	0.01089	0.0	30	30
FGV Sourced									980010	unassigned	0.0	0.0	0	0

Part Specifications with Approved Suppliers																
Line Slot: Crest Range FS Parka				State: Production				Season: F25								
Merchandise Division: Outerwear			Merchandise Collection: Exclusive			Product Class: Insulated Synthetic Tops										
Designer: blange			Developer: Katharina.Glink			LO Developer: triveni.hebbbar			Sourcing Manager: james.burnett							
Fit Engineer: jlindstrom																
Design:	F5MO214908	Sample LO:	India	Production LO:	India	Vendor Master Production LO:	INDIA, INDIA	Vendor Master Sourcing LO:	INDIA, INDIA							
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type									
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add									
Number	Description	UM	Fiber Content	Fiber Content Back	Material Coating	Material Finish (Face)	Material Laminate	Trim Specific	Supplier Art No	Country of Origin	Standard Cost (FOB)	Purchase Cost (CIF)	Production Lead Time with Greige	Production Lead Time without Greige		
Bao Shen (Apparel)									980010	unassigned	0.011	0.0	7	21		
Nexgen Packaging Global									980010	unassigned	0.011	0.0	21	28		
064194	Outer Carton for costing purpose only	ea	unassigned	unassigned	unassigned	unassigned	unassigned	Size UM: mm								
Contractor									064194	unassigned	0.0	0.0	0	0		

This is confidential and proprietary information of Columbia Sportswear Company. You agree that you will not disclose this information to any third party or use it for any purpose other than on behalf of Columbia. You have no right to use Columbia's name or any of its trademarks, trade names, copyrights, patents, designs or other intellectual property except as set forth in writing by Columbia.

Color BOM											
Line Slot: Crest Range FS Parka		State: Production		Season: F25							
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops							
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett					
Fit Engineer: jlindstrom											
Design: F5MO214908		Sample LO: India		Production LO: India							
Style Material Style		Style Description Pattern		Base Size Size Scale		Fit SMU Type					
XM2655 2149081		Crest Range™ FS L25M2104 Parka		M XXS - XXL		Regular Style Add					
Component	Details		Placement		Usage	Width	Marker Width	010-Black	257-Delta, Greenscape	302-Mosstone, Greenscape	397-Stone Green, Delta
SAP Material Code								2149081010	2149081257	2149081302	2149081397
SMU Accounts								Outlet Stores, Retail Outlet Store	Outlet Stores, Retail Outlet Store	Outlet Stores, Retail Outlet Store	Outlet Stores, Retail Outlet Store
Shell 1	122547 PFC Free Version of 073882 Poly Cotton Woven w DWR Plain Weave 85% Polyester, 15% Cotton 124X68 P150D/48F X T/C16' Durable Water Repellent (80/10HL) C0 PFOA/PFOS Free MaterialCoatingNone MaterialLaminateNone 210.0 g/m2 Piece Dye/Jet NA		not DP, need scrim or baffle.		2.04 yd	56.0	56	Black	Delta	Mosstone	Stone Green
Shell 2	122605 PFC Free version of 103795 Omni Shield Powder Dry DP Plain Weave 100% Nylon 220X126 40D/34FX50D/72F Cire Back - Single, Durable Water Repellent (80/10HL) C0 PFOA/PFOS Free MaterialCoatingNone MaterialLaminateNone 77.0 g/m2 Piece Dye/Jet NA				1.14 yd	58.0	58	Black	Greenscape	Greenscape	Delta
Shell 3	084080 Good Level faux Fur- Lt Grey tone Pile 74% Acrylic, 14% Polyester, 12% Modacrylic 14 Brushed (Tech Face) MaterialCoatingNone MaterialLaminateNone 920.0 g/m2 Fiber/Top Dye NA				0.18 yd	58.0	58	None	None	None	None

Color BOM											
Line Slot: Crest Range FS Parka		State: Production		Season: F25							
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops							
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett					
Fit Engineer: jlindstrom											
Design: F5MO214908		Sample LO: India		Production LO: India							
Style Material Style		Style Description Pattern		Base Size Size Scale		Fit SMU Type					
XM2655 2149081		Crest Range™ FS L25M2104 Parka		M XXS - XXL		Regular Style Add					
Component	Details		Placement		Usage	Width	Marker Width	010-Black	257-Delta, Greenscape	302-Mosstone, Greenscape	397-Stone Green, Delta
SAP Material Code								2149081010	2149081257	2149081302	2149081397
Alt Shell 3A	083789 Good level Faux Fur- Brown Tone Pile 72% Acrylic, 14% Modacrylic, 14% Polyester 14 Brushed (Tech Face) MaterialCoatingNone MaterialLaminateNone 920.0 g/m2 Fiber/Top Dye Print-Discharge				0.095 yd	58.0	58	Golden Brown	Golden Brown	Golden Brown	Golden Brown
Lining 1	072367 Windbreaker Dyed Only Plain Weave 100% Polyester 167 X 129 50D/72F X 50D/72F Cire Back - Double MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 Piece Dye/Jet NA				1.38 yd	56.0	56	Black	Black	Black	Black
Lining 2	073148 Windbreaker Cire Face Better OHR foil print Lining Plain Weave 100% Polyester 167 X 129 50D/72F X 50D/72F Cire Face - Double MaterialCoatingNone MaterialLaminateNone 75.0 g/m2 Piece Dye/Jet NA				0.74 yd	56.0	56	Black	Black	Black	Black

Color BOM											
Line Slot: Crest Range FS Parka			State: Production			Season: F25					
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops							
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett					
Fit Engineer: jlindstrom											
Design:	F5MO214908	Sample LO:	India	Production LO:	India						
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type				
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add				
Component	Details		Placement		Usage	Width	Marker Width	010-Black	257-Delta, Greenscape	302-Mosstone, Greenscape	397-Stone Green, Delta
SAP Material Code								2149081010	2149081257	2149081302	2149081397
Lining 3	004476 FOR POCKETING AND YOUTH STYLES ONLY Chamois Touch Tricot 100% Polyester 28 Anti-pill (face), Brushed (Tech Face) 80.0 g/m2 Piece Dye/Jet NA				0.47 yd	60.0	60	Black	Black	Black	Black
Binding 1	072367 Windbreaker Dyed Only Plain Weave 100% Polyester 167 X 129 50D/72F X 50D/72F Cire Back - Double MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 Piece Dye/Jet NA				0.4 yd	56.0	56	Black	Black	Black	Black
Interfacing 1	011960 Interlining Non-Woven Sew-In Heavy Weight Interlining 70% Polyester, 30% Viscose 65.0 g/m2				0.32 yd	60.0	60	White	White	White	White
Baffle 1	069222 DP Baffle Plain Weave 100% Polyester 168X130 50D/72FX50D/72F Cire Back - Single MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 PFD (Prepared for Dyeing) NA				1.65 yd	58.0	58	Boil Off	Boil Off	Boil Off	Boil Off

Color BOM											
Line Slot: Crest Range FS Parka			State: Production			Season: F25					
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops							
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbar		Sourcing Manager: james.burnett					
Fit Engineer: jlindstrom											
Design: F5MO214908		Sample LO: India		Production LO: India							
Style Material Style		Style Description Pattern		Base Size Size Scale		Fit		SMU Type			
XM2655 2149081		Crest Range™ FS L25M2104 Parka		M XXS - XXL		Regular		Style Add			
Component	Details		Placement		Usage	Width	Marker Width	010-Black	257-Delta, Greenscape	302-Mosstone, Greenscape	397-Stone Green, Delta
SAP Material Code								2149081010	2149081257	2149081302	2149081397
Needlepunch 1	300125 Slimtech Needlepunch 80gm m2 no scrim Non Woven 100% Polyester MaterialFinishNone 80.0 g/m2				0.14 yd	60.0	60	White	White	White	White
Insulation 1	113362 Recycled Thermanator Non Woven 100% Recycled Polyester 0.0 g/m2				0.4 kg	0.0	0	White	White	White	White
Insulation 2	106366 CSM3 Recycled Microtemp 40g w/one side scrim Non Woven 85% Recycled Polyester, 15% Polyester MaterialFinishNone 56.0 g/m2				0.32 yd	60.0	60	White	White	White	White
Insulation 3	105309 CSM3 Recycled Microtemp 100gsm Non Woven 85% Recycled Polyester, 15% Polyester MaterialFinishNone 100.0 g/m2				0.25 yd	60.0	60	White	White	White	White
Bead 1	011001 3mm (fits single dc size 3mm) Small Hard TPU Cordlock Stopper 1 clr CANNOT BE DONE IN CLEAR COLOR White color may have a yellowing issue		hem - 2		2 ea	0.0	0	Black	Black	Black	Black
Direct Embroidery 1	003472 76mm (A) Bug Columbia Logo embroidery 1 clr. Est st ct 1795 Height: 14.0				1 ea	0.0	0	Columbia Grey	Black	Black	Black
Drawcord-Cording-Laces 1	063607 5mm Polyester metal tipped d/c Metal finish 2 clr (call out d/c color and metal color finish)		hood		1 ea	0.0	0	Black, Black Nickel Finish	Black, Black Nickel Finish	Black, Black Nickel Finish	Black, Black Nickel Finish
Drawcord-Cording-Laces 2	108098 2.2mm Stretch drawcord with 1 tick		hem		1.65 yd	0.0	0	Black, Grill	Black, Grill	Black, Grill	Black, Grill

Color BOM											
Line Slot: Crest Range FS Parka		State: Production		Season: F25							
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops							
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett					
Fit Engineer: jlindstrom											
Design: F5MO214908		Sample LO: India		Production LO: India							
Style Material Style		Style Description Pattern		Base Size Size Scale		Fit SMU Type					
XM2655 2149081		Crest Range™ FS L25M2104 Parka		M XXS - XXL		Regular Style Add					
Component	Details		Placement		Usage	Width	Marker Width	010-Black	257-Delta, Greenscape	302-Mosstone, Greenscape	397-Stone Green, Delta
SAP Material Code								2149081010	2149081257	2149081302	2149081397
Eyelets-Grommets 1	059592 6.5mm ID Enamel Metal Eyelet 1 clr (underpart can be plastic or metal). Use 420024 for metal finish.		hood opening - 2		2 set	0.0	0	Black	Delta	Mosstone	Stone Green
Eyelets-Grommets 2	059589 5 mm ID Enamel Metal Eyelet 1 clr. Use 420001 for metal finish. Metal content		hem		2 set	0.0	0	Black	Delta	Mosstone	Stone Green
Hook 1	460009 1/2in Linear Hook with single selvedge 1 clr Width: 13.0		hand pkt flap - 4 x 1.5 L each		0.167 yd	0.0	0	Black	Greenscape	Greenscape	Delta
Hook 2	460003 3/4in (20mm) Linear Hook/ two side edge 1clr Width: 19.0		CB hood tab - 2" L ea		0.056 yd	0.0	0	Black	Delta	Mosstone	Stone Green
Hook 3	460009 1/2in Linear Hook with single selvedge 1 clr Width: 13.0		CF - 7 x 1.5" L each		0.278 yd	0.0	0	Black	Delta	Mosstone	Stone Green
Hook 4	460003 3/4in (20mm) Linear Hook/ two side edge 1clr Width: 19.0		cuff tab - 2" L ea x 2		0.292 yd	0.0	0	Black	Delta	Mosstone	Stone Green
Label Logo 1	059197 USE ONLY FOR ALL ADULTsizes AND YOUTH S-XL 42mm x 8mm Lightweight Stripe woven ECO Hanger Loop DOWN 2 clr other colors w Director approval only				1 ea	0.0	0	Columbia Grey, Grill	Columbia Grey, Grill	Columbia Grey, Grill	Columbia Grey, Grill
Loop 1	460010 1/2in Linear Loop 1clr Width: 13.0		hand pkt flap - 4 x 1.5 L each		0.167 yd	0.0	0	Black	Greenscape	Greenscape	Delta
Loop 2	460050 3/4in x 3in Rounded Corner Die Cut Loop 1 clr (use w/ 460051) Length: 76.0 Width: 19.0		CB hood		1 ea	0.0	0	Black	Delta	Mosstone	Stone Green
Loop 3	460010 1/2in Linear Loop 1clr Width: 13.0		CF - 7 x 1.5" L each		0.278 yd	0.0	0	Black	Delta	Mosstone	Stone Green
Loop 4	002975 3/4in x 5-1/2in Rounded Corner Die Cut Loop 1 clr Length: 140.0 Width: 19.0		sleeve hem		1 ea	0.0	0	Black	Delta	Mosstone	Stone Green

Color BOM											
Line Slot: Crest Range FS Parka		State: Production		Season: F25							
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops							
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett					
Fit Engineer: jlindstrom											
Design: F5MO214908		Sample LO: India		Production LO: India							
Style Material Style		Style Description Pattern		Base Size Size Scale		Fit SMU Type					
XM2655 2149081		Crest Range™ FS Parka L25M2104		M XXS - XXL		Regular Style Add					
Component	Details		Placement		Usage	Width	Marker Width	010-Black	257-Delta, Greenscape	302-Mosstone, Greenscape	397-Stone Green, Delta
SAP Material Code								2149081010	2149081257	2149081302	2149081397
Needle 1	059777 HP (heat proof) ball point Needle No 9 Metal content		For quilting lines only		1 ea	0.0	0	Stock	Stock	Stock	Stock
Screen Print 1	033748 60.9mm (size A) Omni-Heat Screenprint				1 ea	0.0	0	Columbia Grey	Black	Black	Black
Thread 1	079632 Coats Epic EV Tex 24		Top and bobbin, quilting lines		50 meter	0.0	0	DTM	DTM	DTM	DTM
Thread 2	008214 Coats ASTRA Spun Polyester EV Tex 27 40/2		overlock		800 meter	0.0	0	DTM	DTM	DTM	DTM
Thread 3	060282 Coats Epic EV Tex 30 thread		for other topstitching except quilting		100 meter	0.0	0	DTM	DTM	DTM	DTM
Toggle 1	500007 6mm ID Bug Logo Round Barrel Toggle 1clr metal content Length: 19.0 Width: 12.0 Inside Diameter: 5.5		chin - 2		2 ea	0.0	0	Black	Black	Black	Black
Toggle 2	500059 4.5mm ID Square Two hole Toggle w/bottom loop P.O.M (with metal spring) 1clr (cannot be clear color) Length: 11.5 Width: 15.5 Inside Diameter: 4.5		hem - 2		2 ea	0.0	0	Black	Black	Black	Black
Washer 1	002614 Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear CAN BE USED FOR YOUTH				4 ea	0.0	0	Clear	Clear	Clear	Clear
Webbing and Tape 1	360027 3/8 in Grosgrain Tape Poly 1 clr Width: 9.5		hem toggle tether to hem facing		0.125 yd	0.0	0	Black	Black	Black	Black
Webbing and Tape 2	013891 1/4 inch Grosgrain Tape 1 clr (ECO version is 083473)		hem toggle tether to side seam		0.104 yd	0.0	0	Black	Black	Black	Black
Zipper 1	126823 VSML-56 DA8LH EF/DAG8 EF VislonOpenEnd 2Way Left-in AutoLk LargeHole/2WaySep MatteEnml Sldr/PI metal content Length: 16.0		CF		1 ea	0.0	0	Black	Delta	Mosstone	Stone Green



Color BOM											
Line Slot: Crest Range FS Parka			State: Production		Season: F25						
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops							
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett					
Fit Engineer: jlindstrom											
Design: F5MO214908		Sample LO: India		Production LO: India							
Style Material Style		Style Description Pattern		Base Size Size Scale		Fit SMU Type					
XM2655 2149081		Crest Range™ FS L25M2104 Parka		M XXS - XXL		Regular Style Add					
Component	Details		Placement		Usage	Width	Marker Width	010-Black	257-Delta, Greenscape	302-Mosstone, Greenscape	397-Stone Green, Delta
SAP Material Code								2149081010	2149081257	2149081302	2149081397
Zipper 2	126857 CIFIC-56 DA8LH EF T-B-0 Clsd AutoLk Large Hole MatteEnamel Sldr/PI NoStps Length: 4.0		chest		2 ea	0.0	0	Black	Delta	Mosstone	Stone Green
Zipper 3	126857 CIFIC-56 DA8LH EF T-B-0 Clsd AutoLk Large Hole MatteEnamel Sldr/PI NoStps Length: 4.0		hand pkt side entry		2 ea	0.0	0	Black	Greenscape	Greenscape	Delta
Zipper 4	126843 CFOL-456 DA EF P-TOP OpenEnd Left-in AutoLock Matte Enml Sldr/PI PlasticTopStop Length: 8.0		fur detach		1 ea	0.0	0	Black	Delta	Mosstone	Stone Green
Label 1	036628 70.3mm Gem Columbia SC woven label w/ White Ground A 3 clr				1 ea	0.0	0	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue
Label 2	036637 27mm CSC Country of Origin/Size Loop label ECO /No gender w/ White Ground 3 clr (for Black ground - use 054323)				1 ea	0.0	0	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue	White, Columbia Grey, Compass Blue
Label 3	067533 33mm Patent Care Content like 006564 ECO Booklet Fold label COO / wht/blk and Blk/White				1 ea	0.0	0	White, Black	White, Black	White, Black	White, Black
Hangtag Package Part	123130 UPC/Pricing with RFID Sticker for Outlet				1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork
Hangtag Package Part	126967 Regular Fit Swing Tag				1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork
Hangtag Package Part	097088 Columbia Omni-Heat Reflective, Omni-Shield Hangtag				1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork
Packaging 1	980001 Polybag See Standard CCS 4200 for specifications				1 ea	0.0	0	Stock	Stock	Stock	Stock

Color BOM											
Line Slot: Crest Range FS Parka		State: Production		Season: F25							
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops							
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett					
Fit Engineer: jlindstrom											
Design: F5MO214908		Sample LO: India		Production LO: India							
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type				
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add				
Component	Details		Placement		Usage	Width	Marker Width	010-Black	257-Delta, Greenscape	302-Mosstone, Greenscape	397-Stone Green, Delta
SAP Material Code								2149081010	2149081257	2149081302	2149081397
Packaging 2	980010 UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardwear for instructions				1 ea	0.0	0	Artwork	Artwork	Artwork	Artwork
Packaging 3	064194 Outer Carton for costing purpose only				1 ea	0.0	0	Stock	Stock	Stock	Stock

This is confidential and proprietary information of Columbia Sportswear Company. You agree that you will not disclose this information to any third party or use it for any purpose other than on behalf of Columbia. You have no right to use Columbia's name or any of its trademarks, trade names, copyrights, patents, designs or other intellectual property except as set forth in writing by Columbia.

Colorless BOM										
Line Slot: Crest Range FS Parka				State: Production		Season: F25				
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops						
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett				
Fit Engineer: jlindstrom										
Design:	F5MO214908	Sample LO:	India	Production LO:	India					
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type			
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add			
Component	Details			Placement			Usage	Width	Marker Width	
SAP Material Code										
Shell 1	122547 PFC Free Version of 073882 Poly Cotton Woven w DWR Plain Weave 85% Polyester, 15% Cotton 124X68 P150D/48F X T/C16' Durable Water Repellent (80/10HL) C0 PFOA/PFOS Free MaterialCoatingNone MaterialLaminateNone 210.0 g/m2 Piece Dye/Jet NA			not DP, need scrim or baffle.			2.04 yd	56.0	56	
Shell 2	122605 PFC Free version of 103795 Omni Shield Powder Dry DP Plain Weave 100% Nylon 220X126 40D/34FX50D/72F Cire Back - Single, Durable Water Repellent (80/10HL) C0 PFOA/PFOS Free MaterialCoatingNone MaterialLaminateNone 77.0 g/m2 Piece Dye/Jet NA						1.14 yd	58.0	58	
Shell 3	084080 Good Level faux Fur- Lt Grey tone Pile 74% Acrylic, 14% Polyester, 12% Modacrylic 14 Brushed (Tech Face) MaterialCoatingNone MaterialLaminateNone 920.0 g/m2 Fiber/Top Dye NA						0.18 yd	58.0	58	
Alt Shell 3A	083789 Good level Faux Fur- Brown Tone Pile 72% Acrylic, 14% Modacrylic, 14% Polyester 14 Brushed (Tech Face) MaterialCoatingNone MaterialLaminateNone 920.0 g/m2 Fiber/Top Dye Print-Discharge						0.095 yd	58.0	58	
Lining 1	072367 Windbreaker Dyed Only Plain Weave 100% Polyester 167 X 129 50D/72F X 50D/72F Cire Back - Double MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 Piece Dye/Jet NA						1.38 yd	56.0	56	

Colorless BOM										
Line Slot: Crest Range FS Parka				State: Production		Season: F25				
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops						
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett				
Fit Engineer: jlindstrom										
Design: F5MO214908		Sample LO: India		Production LO: India						
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type			
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add			
Component	Details			Placement			Usage	Width	Marker Width	
SAP Material Code										
Lining 2	073148 Windbreaker Cire Face Better OHR foil print Lining Plain Weave 100% Polyester 167 X 129 50D/72F X 50D/72F Cire Face - Double MaterialCoatingNone MaterialLaminateNone 75.0 g/m2 Piece Dye/Jet NA						0.74 yd	56.0	56	
Lining 3	004476 FOR POCKETING AND YOUTH STYLES ONLY Chamois Touch Tricot 100% Polyester 28 Anti-pill (face), Brushed (Tech Face) 80.0 g/m2 Piece Dye/Jet NA						0.47 yd	60.0	60	
Binding 1	072367 Windbreaker Dyed Only Plain Weave 100% Polyester 167 X 129 50D/72F X 50D/72F Cire Back - Double MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 Piece Dye/Jet NA						0.4 yd	56.0	56	
Interfacing 1	011960 Interlining Non-Woven Sew-In Heavy Weight Interlining 70% Polyester, 30% Viscose 65.0 g/m2						0.32 yd	60.0	60	
Baffle 1	069222 DP Baffle Plain Weave 100% Polyester 168X130 50D/72FX50D/72F Cire Back - Single MaterialCoatingNone MaterialLaminateNone 70.0 g/m2 PFD (Prepared for Dyeing) NA						1.65 yd	58.0	58	
Needlepunch 1	300125 Slimtech Needlepunch 80gm m2 no scrim Non Woven 100% Polyester MaterialFinishNone 80.0 g/m2						0.14 yd	60.0	60	
Insulation 1	113362 Recycled Thermarator Non Woven 100% Recycled Polyester 0.0 g/m2						0.4 kg	0.0	0	

Colorless BOM										
Line Slot: Crest Range FS Parka				State: Production		Season: F25				
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops						
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbar		Sourcing Manager: james.burnett				
Fit Engineer: jlindstrom										
Design:	F5MO214908	Sample LO:	India	Production LO:	India					
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type			
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add			
Component	Details			Placement			Usage	Width	Marker Width	
SAP Material Code										
Insulation 2	106366 CSM3 Recycled Microtemp 40g w/one side scrim Non Woven 85% Recycled Polyester, 15% Polyester MaterialFinishNone 56.0 g/m2						0.32 yd	60.0	60	
Insulation 3	105309 CSM3 Recycled Microtemp 100gsm Non Woven 85% Recycled Polyester, 15% Polyester MaterialFinishNone 100.0 g/m2						0.25 yd	60.0	60	
Bead 1	011001 3mm (fits single dc size 3mm) Small Hard TPU Cordlock Stopper 1 clr CANNOT BE DONE IN CLEAR COLOR White color may have a yellowing issue			hem - 2			2 ea	0.0	0	
Direct Embroidery 1	003472 76mm (A) Bug Columbia Logo embroidery 1 clr. Est st ct 1795 Height: 14.0						1 ea	0.0	0	
Drawcord-Cording-Laces 1	063607 5mm Polyester metal tipped d/c Metal finish 2 clr (call out d/c color and metal color finish)			hood			1 ea	0.0	0	
Drawcord-Cording-Laces 2	108098 2.2mm Stretch drawcord with 1 tick			hem			1.65 yd	0.0	0	
Eyelets-Grommets 1	059592 6.5mm ID Enamel Metal Eyelet 1 clr (underpart can be plastic or metal). Use 420024 for metal finish.			hood opening - 2			2 set	0.0	0	
Eyelets-Grommets 2	059589 5 mm ID Enamel Metal Eyelet 1 clr. Use 420001 for metal finish. Metal content			hem			2 set	0.0	0	
Hook 1	460009 1/2in Linear Hook with single selvedge 1 clr Width: 13.0			hand pkt flap - 4 x 1.5 L each			0.167 yd	0.0	0	
Hook 2	460003 3/4in (20mm) Linear Hook/ two side edge 1clr Width: 19.0			CB hood tab - 2" L ea			0.056 yd	0.0	0	
Hook 3	460009 1/2in Linear Hook with single selvedge 1 clr Width: 13.0			CF - 7 x 1.5" L each			0.278 yd	0.0	0	
Hook 4	460003 3/4in (20mm) Linear Hook/ two side edge 1clr Width: 19.0			cuff tab - 2" L ea x 2			0.292 yd	0.0	0	
Label Logo 1	059197 USE ONLY FOR ALL ADULTSIZES AND YOUTH S-XL 42mm x 8mm Lightweight Stripe woven ECO Hanger Loop DOWN 2 clr other colors w Director approval only						1 ea	0.0	0	
Loop 1	460010 1/2in Linear Loop 1clr Width: 13.0			hand pkt flap - 4 x 1.5 L each			0.167 yd	0.0	0	
Loop 2	460050 3/4in x 3in Rounded Corner Die Cut Loop 1 clr (use w/ 460051) Length: 76.0 Width: 19.0			CB hood			1 ea	0.0	0	
Loop 3	460010 1/2in Linear Loop 1clr Width: 13.0			CF - 7 x 1.5" L each			0.278 yd	0.0	0	

Colorless BOM										
Line Slot: Crest Range FS Parka				State: Production		Season: F25				
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops						
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett				
Fit Engineer: jlindstrom										
Design:	F5MO214908	Sample LO:	India	Production LO:	India					
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type			
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add			
Component	Details			Placement			Usage	Width	Marker Width	
SAP Material Code										
Loop 4	002975 3/4in x 5-1/2in Rounded Corner Die Cut Loop 1 clr Length: 140.0 Width: 19.0			sleeve hem			1 ea	0.0	0	
Needle 1	059777 HP (heat proof) ball point Needle No 9 Metal content			For quilting lines only			1 ea	0.0	0	
Screen Print 1	033748 60.9mm (size A) Omni-Heat Screenprint						1 ea	0.0	0	
Thread 1	079632 Coats Epic EV Tex 24			Top and bobbin, quilting lines			50 meter	0.0	0	
Thread 2	008214 Coats ASTRA Spun Polyester EV Tex 27 40/2			overlock			800 meter	0.0	0	
Thread 3	060282 Coats Epic EV Tex 30 thread			for other topstitching except quilting			100 meter	0.0	0	
Toggle 1	500007 6mm ID Bug Logo Round Barrel Toggle 1clr metal content Length: 19.0 Width: 12.0 Inside Diameter: 5.5			chin - 2			2 ea	0.0	0	
Toggle 2	500059 4.5mm ID Square Two hole Toggle w/bottom loop P.O.M (with metal spring) 1clr (cannot be clear color) Length: 11.5 Width: 15.5 Inside Diameter: 4.5			hem - 2			2 ea	0.0	0	
Washer 1	002614 Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear CAN BE USED FOR YOUTH						4 ea	0.0	0	
Webbing and Tape 1	360027 3/8 in Grosgrain Tape Poly 1 clr Width: 9.5			hem toggle tether to hem facing			0.125 yd	0.0	0	
Webbing and Tape 2	013891 1/4 inch Grosgrain Tape 1 clr (ECO version is 083473)			hem toggle tether to side seam			0.104 yd	0.0	0	
Zipper 1	126823 VSML-56 DA8LH EF/DAG8 EF VislonOpenEnd 2Way Left-in AutoLk LargeHole/2WaySep MatteEnml Sldr/PI metal content Length: 16.0			CF			1 ea	0.0	0	
Zipper 2	126857 CIFIC-56 DA8LH EF T-B-0 Clsd AutoLk Large Hole MatteEnamel Sldr/PI NoStps Length: 4.0			chest			2 ea	0.0	0	
Zipper 3	126857 CIFIC-56 DA8LH EF T-B-0 Clsd AutoLk Large Hole MatteEnamel Sldr/PI NoStps Length: 4.0			hand pkt side entry			2 ea	0.0	0	
Zipper 4	126843 CFOL-456 DA EF P-TOP OpenEnd Left-in AutoLock Matte Enml Sldr/PI PlasticTopStop Length: 8.0			fur detach			1 ea	0.0	0	
Label 1	036628 70.3mm Gem Columbia SC woven label w/ White Ground A 3 clr						1 ea	0.0	0	

Colorless BOM													
Line Slot: Crest Range FS Parka				State: Production		Season: F25							
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops									
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett							
Fit Engineer: jlindstrom													
Design: F5MO214908		Sample LO: India		Production LO: India									
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type						
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add						
Component	Details			Placement			Usage	Width	Marker Width				
SAP Material Code													
Label 2	036637 27mm CSC Country of Origin/Size Loop label ECO /No gender w/ White Ground 3 clr (for Black ground - use 054323)						1 ea	0.0	0				
Label 3	067533 33mm Patent Care Content like 006564 ECO Booklet Fold label COO / wht/blk and Blk/White						1 ea	0.0	0				
Hangtag Package Part	123130 UPC/Pricing with RFID Sticker for Outlet						1 ea	0.0	0				
Hangtag Package Part	126967 Regular Fit Swing Tag						1 ea	0.0	0				
Hangtag Package Part	097088 Columbia Omni-Heat Reflective, Omni-Shield Hangtag						1 ea	0.0	0				
Packaging 1	980001 Polybag See Standard CCS 4200 for specifications						1 ea	0.0	0				
Packaging 2	980010 UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/ 4401 and MHW4402 for Mt Hardwear for instructions						1 ea	0.0	0				
Packaging 3	064194 Outer Carton for costing purpose only						1 ea	0.0	0				

This is confidential and proprietary information of Columbia Sportswear Company. You agree that you will not disclose this information to any third party or use it for any purpose other than on behalf of Columbia. You have no right to use Columbia's name or any of its trademarks, trade names, copyrights, patents, designs or other intellectual property except as set forth in writing by Columbia.

Color Specification								
Line Slot: Crest Range FS Parka		State: Production		Season: F25				
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops				
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett		
Fit Engineer: jlindstrom								
Design:	F5MO214908	Sample LO:	India	Production LO:	India			
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type	
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add	
Component - Material		010-Black		257-Delta, Greenscape		302-Mosstone, Greenscape		397-Stone Green, Delta
Shell 1 - 122547		Black		Delta		Mosstone		Stone Green
Eyelets-Grommets 1 - 059592								
Eyelets-Grommets 2 - 059589								
Hook 2 - 460003								
Hook 3 - 460009								
Hook 4 - 460003								
Loop 2 - 460050								
Loop 3 - 460010								
Loop 4 - 002975								
Zipper 1 - 126823								
Zipper 2 - 126857								
Zipper 4 - 126843								
Shell 2 - 122605		Black		Greenscape		Greenscape		Delta
Hook 1 - 460009								
Loop 1 - 460010								
Zipper 3 - 126857								
Shell 3 - 084080		None		None		None		None
Alt Shell 3A - 083789		Golden Brown		Golden Brown		Golden Brown		Golden Brown
Lining 1 - 072367		Black		Black		Black		Black
Lining 2 - 073148								
Lining 3 - 004476								
Binding 1 - 072367								
Bead 1 - 011001								
Toggle 1 - 500007								
Toggle 2 - 500059								
Webbing and Tape 1 - 360027								
Webbing and Tape 2 - 013891								
Interfacing 1 - 011960		White		White		White		White
Needlepunch 1 - 300125								
Insulation 1 - 113362								
Insulation 2 - 106366								
Insulation 3 - 105309		Boil Off		Boil Off		Boil Off		Boil Off
Baffle 1 - 069222								
Direct Embroidery 1 - 003472		Columbia Grey		Black		Black		Black
Screen Print 1 - 033748								
Drawcord-Cording-Laces 1 - 063607		Black, Black Nickel Finish		Black, Black Nickel Finish		Black, Black Nickel Finish		Black, Black Nickel Finish
Drawcord-Cording-Laces 2 - 108098		Black, Grill		Black, Grill		Black, Grill		Black, Grill
Label Logo 1 - 059197		Columbia Grey, Grill		Columbia Grey, Grill		Columbia Grey, Grill		Columbia Grey, Grill

Color Specification										
Line Slot: Crest Range FS Parka				State: Production		Season: F25				
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops						
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett				
Fit Engineer: jlindstrom										
Design:	F5MO214908	Sample LO:	India	Production LO:	India					
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type			
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add			
Component - Material			010-Black		257-Delta, Greenscape		302-Mosstone, Greenscape		397-Stone Green, Delta	
Needle 1 - 059777			Stock		Stock		Stock		Stock	
Packaging 1 - 980001										
Packaging 3 - 064194										
Thread 1 - 079632			DTM		DTM		DTM		DTM	
Thread 2 - 008214										
Thread 3 - 060282										
Washer 1 - 002614			Clear		Clear		Clear		Clear	
Label 1 - 036628			White, Columbia Grey, Compass Blue		White, Columbia Grey, Compass Blue		White, Columbia Grey, Compass Blue		White, Columbia Grey, Compass Blue	
Label 2 - 036637										
Label 3 - 067533										
Hangtag Package Part - 123130			Artwork		Artwork		Artwork		Artwork	
Hangtag Package Part - 126967										
Hangtag Package Part - 097088										
Packaging 2 - 980010										

This is confidential and proprietary information of Columbia Sportswear Company. You agree that you will not disclose this information to any third party or use it for any purpose other than on behalf of Columbia. You have no right to use Columbia's name or any of its trademarks, trade names, copyrights, patents, designs or other intellectual property except as set forth in writing by Columbia.

Costing BOM								
Line Slot: Crest Range FS Parka				State: Production		Season: F25		
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops				
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett		
Fit Engineer: jlindstrom								
Design: F5MO214908		Sample LO: India		Production LO: India				
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type	
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add	

Colorway Number	Color Way	FOB Material	CIF Material	FOB Trim	CIF Trim	Allowance %	Total FOB	Total CIF
010	Black	18.308	0.000	3.111	0.393	0.0	21.419	0.393
257	Delta, Greenscape	18.308	0.000	3.111	0.393	0.0	21.419	0.393
302	Mosstone, Greenscape	18.308	0.000	3.111	0.393	0.0	21.419	0.393
397	Stone Green, Delta	18.308	0.000	3.111	0.393	0.0	21.419	0.393

Costing BOM										
Line Slot: Crest Range FS Parka				State: Production			Season: F25			
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops						
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbar			Sourcing Manager: james.burnett			
Fit Engineer: jlindstrom										
Design:	F5MO214908	Sample LO:	India	Production LO:	India					
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type			
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add			

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Shell 1	122547	PFC Free Version of 073882 Poly Cotton Woven w DWR	56.0	Koo Joo Global Co., LTD	N	South Korea	Taiwan-Taipei	yd	0.0	3.5	0.0	2.040	3	7.354	0.000
Shell 2	122605	PFC Free version of 103795 Omni Shield Powder Dry DP	58.0	Formosa Taffeta Company - Zhong Shan	N	China	Taiwan-Taipei	yd	0.0	2.08	0.0	1.140	3	2.442	0.000
Shell 3	084080	Good Level faux Fur- Lt Grey tone	58.0	Insung Korea Inc.	N	China	Taiwan-Taipei	yd	0.0	14.5	0.0	0.180	7	0.000	0.000
Alt Shell 3A	083789	Good level Faux Fur- Brown Tone	58.0	Insung Korea Inc.	N	China	Taiwan-Taipei	yd	14.0	16.3	0.0	0.095	7	1.657	0.000

Costing BOM

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division: Outerwear

Merchandise Collection: Exclusive

Product Class: Insulated Synthetic
Tops

Designer: blange

Developer: Katharina.Glink

LO Developer: triveni.hebbbar

Sourcing Manager: james.burnett

Fit Engineer: jlindstrom



Design: F5MO214908

Sample LO: India

Production LO: India

Style Material Style

Style Description Pattern

Base Size Size Scale

Fit

SMU Type

XM2655

2149081

Crest Range™ FS L25M2104
Parka

M

XXS - XXL

Regular

Style Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Lining 1	072367	Windbreaker Dyed Only	56.0	Shanghai Jiuyu Textile Technology Co LTD. - China	N	China	Taiwan-Taipei	yd	1.15	1.0	0.0	1.380	3	1.421	0.000
Lining 2	073148	Windbreaker Cire Face Better OHR foil print Lining	56.0	Shanghai Jiuyu Textile Technology Co LTD. - China	N	China	Taiwan-Taipei	yd	2.08	1.93	0.0	0.740	3	1.471	0.000
Lining 3	004476	FOR POCKETING AND YOUTH STYLES ONLY Chamois Touch Tricot	60.0	Haren Textiles Pvt. Ltd.	Y	India	India	yd	0.0	0.68	0.0	0.470	7	0.342	0.000

Costing BOM

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division: Outerwear

Merchandise Collection: Exclusive

Product Class: Insulated Synthetic
Tops

Designer: blange

Developer: Katharina.Glink

LO Developer: triveni.hebbbar

Sourcing Manager: james.burnett

Fit Engineer: jlindstrom



Design: F5MO214908

Sample LO: India

Production LO: India

Style Material Style

Style Description Pattern

Base Size Size Scale

Fit SMU Type

XM2655

2149081

Crest Range™ FS L25M2104
Parka

M

XXS - XXL

Regular

Style Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Binding 1	072367	Windbreaker Dyed Only	56.0	Shanghai Jiuyu Textile Technology Co LTD. - China	N	China	Taiwan-Taipei	yd	1.15	1.0	0.0	0.400	3	0.412	0.000
Interfacing 1	011960	Interlining Non-Woven Sew-In Heavy Weight	60.0	PCC asia LLC	Y	China	India	yd	0.0	0.46	0.0	0.320	3	0.152	0.000
Baffle 1	069222	DP Baffle	58.0	HuaFeng - Vietnam	N	Vietnam	Taiwan-Taipei	yd	0.7	0.62	0.0	1.650	3	1.054	0.000
Needlepunch 1	300125	Slimtech Needlepunch 80gm m2 no scrim	60.0	Everpia	Y	Vietnam	Taiwan-Taipei	yd	0.0	0.5	0.0	0.140	3	0.072	0.000

Costing BOM

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division: Outerwear

Merchandise Collection: Exclusive

Product Class: Insulated Synthetic
Tops

Designer: blange

Developer: Katharina.Glink

LO Developer: triveni.hebbbar

Sourcing Manager: james.burnett

Fit Engineer: jlindstrom



Design: F5MO214908

Sample LO: India

Production LO: India

Style Material Style

Style Description Pattern

Base Size Size Scale

Fit

SMU Type

XM2655

2149081

Crest Range™ FS L25M2104
Parka

M

XXS - XXL

Regular

Style Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Insulation 1	113362	Recycled Thermarator	0.0	YOUNGO NE CORPORATION-- Insulation	Y	Banglade sh	India	kg	0.0	3.8	0.0	0.400	0	1.520	0.000
Insulation 2	106366	CSM3 Recycled Microtemp 40g w/one side scrim	60.0	Shinih- Vietnam	Y	Vietnam	Taiwan- Taipei	yd	0.0	0.74	0.0	0.320	3	0.244	0.000
Insulation 3	105309	CSM3 Recycled Microtemp 100gsm	60.0	TP Absolon Inc.	Y	Vietnam	Taiwan- Taipei	yd	0.0	0.65	0.0	0.250	3	0.167	0.000
Bead 1	011001	3mm (fits single dc size 3mm) Small Hard TPU Cordlock Stopper 1 clr CANNOT BE DONE IN CLEAR COLOR White color may have a yellowing issue	0.0	FGV - Shahi Exports Pvt. (SEP) Ltd.	Y	India	India	ea	0.0	0.027	0.0	2.000	2.0	0.055	0.000

Costing BOM

Line Slot: Crest Range FS Parka
 Merchandise Division: Outerwear Merchandise Collection: Exclusive
 Designer: blange Developer: Katharina.Glink
 Fit Engineer: jlindstrom
 Design: F5MO214908 Sample LO: India Production LO: India
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 XM2655 2149081 Crest Range™ FS L25M2104 M XXS - XXL Regular Style Add

State: Production
 Season: F25

Product Class: Insulated Synthetic
 Tops

LO Developer: triveni.hebbbar

Sourcing Manager: james.burnett



Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Direct Embroidery 1	003472	76mm (A) Bug Columbia Logo embroidery 1 clr. Est st ct 1795	0.0	Contractor	N	unassigned	Hong Kong	ea	0.0	0.0	0.0	1.000	2.0	0.000	0.000
Drawcord-Cording-Laces 1	063607	5mm Polyester metal tipped d/c Metal finish 2 clr (call out d/c color and metal color finish)	0.0	Sun Hod Enterprise Co Ltd (formerly Sang Hsin)	N	Taiwan	Taiwan-Taipei	ea	0.0	0.222	0.199	1.000	7.0	0.238	0.213
Drawcord-Cording-Laces 2	108098	2.2mm Stretch drawcord with 1 tick	0.0	Shimada Shoji (H.K.) Limited	N	China	Portland	yd	0.0	0.165	0.0	1.650	7.0	0.291	0.000
Eyelets-Grommets 1	059592	6.5mm ID Enamel Metal Eyelet 1 clr (underpart can be plastic or metal). Use 420024 for metal finish.	0.0	Unitex International Button Accessories Ltd	N	China	Portland	set	0.0	0.01544	0.0	2.000	3.0	0.032	0.000

Costing BOM

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division: Outerwear

Merchandise Collection: Exclusive

Product Class: Insulated Synthetic
Tops

Designer: blange

Developer: Katharina.Glink

LO Developer: triveni.hebbbar

Sourcing Manager: james.burnett

Fit Engineer: jlindstrom



Design: F5MO214908

Sample LO: India

Production LO: India

Style Material Style

Style Description Pattern

Base Size Size Scale

Fit SMU Type

XM2655

2149081

Crest Range™ FS L25M2104
Parka

M

XXS - XXL

Regular

Style Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Eyelets- Grommets 2	059589	5 mm ID Enamel Metal Eyelet 1 clr. Use 420001 for metal finish. Metal content	0.0	Unitex Internatio nal Button Accessori es Ltd	N	China	Portland	set	0.0	0.01049	0.0	2.000	3.0	0.022	0.000
Hook 1	460009	1/2in Linear Hook with single selvedge 1 clr	0.0	Paiho Global	N	Taiwan	Taiwan- Taipei	yd	0.0	0.111	0.0	0.167	5.0	0.019	0.000
Hook 2	460003	3/4in (20mm) Linear Hook/ two side edge 1clr	0.0	Paiho Global	N	Taiwan	Taiwan- Taipei	yd	0.0	0.153	0.0	0.056	5.0	0.009	0.000
Hook 3	460009	1/2in Linear Hook with single selvedge 1 clr	0.0	Paiho Global	N	Taiwan	Taiwan- Taipei	yd	0.0	0.111	0.0	0.278	5.0	0.032	0.000
Hook 4	460003	3/4in (20mm) Linear Hook/ two side edge 1clr	0.0	Paiho Global	N	Taiwan	Taiwan- Taipei	yd	0.0	0.153	0.0	0.292	5.0	0.047	0.000

Costing BOM

Line Slot: Crest Range FS Parka
Merchandise Division: Outerwear
Designer: blange
Fit Engineer: jlindstrom

Merchandise Collection: Exclusive
Developer: Katharina.Glink

State: Production
Product Class: Insulated Synthetic Tops
LO Developer: triveni.hebbbar

Season: F25

Sourcing Manager: james.burnett



Design: F5MO214908
Style Material Style
XM2655 2149081

Sample LO: India
Style Description Pattern
Crest Range™ FS L25M2104 Parka

Production LO: India
Base Size Size Scale
M XXS - XXL

Fit SMU Type
Regular Style Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Label Logo 1	059197	USE ONLY FOR ALL ADULTSIZES AND YOUTH S-XL 42mm x 8mm Lightweight Stripe woven ECO Hanger Loop DOWN 2 clr other colors w Director approval only	0.0	Avery Dennison Global	N	China	Portland	ea	0.0	0.024	0.0	1.000	5.0	0.025	0.000
Loop 1	460010	1/2in Linear Loop 1clr	0.0	Paiho Global	N	Taiwan	Taiwan-Taipei	yd	0.0	0.111	0.0	0.167	5.0	0.019	0.000
Loop 2	460050	3/4in x 3in Rounded Corner Die Cut Loop 1 clr (use w/ 460051)	0.0	Paiho Global	N	Taiwan	Taiwan-Taipei	ea	0.0	0.037	0.0	1.000	5.0	0.039	0.000
Loop 3	460010	1/2in Linear Loop 1clr	0.0	Paiho Global	N	Taiwan	Taiwan-Taipei	yd	0.0	0.111	0.0	0.278	5.0	0.032	0.000

Costing BOM

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division: Outerwear

Merchandise Collection: Exclusive

Product Class: Insulated Synthetic
Tops

Designer: blange

Developer: Katharina.Glink

LO Developer: triveni.hebbbar

Sourcing Manager: james.burnett

Fit Engineer: jlindstrom



Design: F5MO214908

Sample LO: India

Production LO: India

Style Material Style

Style Description Pattern

Base Size Size Scale

Fit SMU Type

XM2655

2149081

Crest Range™ FS L25M2104
Parka

M

XXS - XXL

Regular

Style Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Loop 4	002975	3/4in x 5-1/2in Rounded Corner Die Cut Loop 1 clr	0.0	Paiho Global	N	Taiwan	Taiwan- Taipei	ea	0.0	0.057	0.0	1.000	5.0	0.060	0.000
Needle 1	059777	HP (heat proof) ball point Needle No 9 Metal content	0.0	Contracto r	N	unassigne d	Hong Kong	ea	0.0	0.0	0.0	1.000	3.0	0.000	0.000
Screen Print 1	033748	60.9mm (size A) Omni-Heat Screenprint	0.0	FGV - Shahi Exports Pvt. (SEP) Ltd.	Y	unassigne d	India	ea	0.0	0.0	0.0	1.000	2.0	0.000	0.000
Thread 1	079632	Coats Epic EV Tex 24	0.0	Coats Global Thread	N	unassigne d	Portland	meter	0.0	0.00048	0.0	50.000	5.0	0.025	0.000
Thread 2	008214	Coats ASTRA Spun Polyester EV Tex 27 40/2	0.0	Coats Global Thread	N	unassigne d	Portland	meter	0.0	0.0003	0.0	800.000	5.0	0.252	0.000

Costing BOM															
Line Slot: Crest Range FS Parka				State: Production				Season: F25							
Merchandise Division: Outerwear				Merchandise Collection: Exclusive				Product Class: Insulated Synthetic Tops							
Designer: blange				Developer: Katharina.Glink				LO Developer: triveni.hebbar				Sourcing Manager: james.burnett			
Fit Engineer: jlindstrom															
Design:	F5MO214908	Sample LO:	India	Production LO:	India										
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type								
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add								
Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Thread 3	060282	Coats Epic EV Tex 30 thread	0.0	Coats Global Thread	N	unassigne d	Portland	meter	0.0	0.0007	0.0	100.000	5.0	0.074	0.000
Toggle 1	500007	6mm ID Bug Logo Round Barrel Toggle 1clr metal content	0.0	Unitex Internatio nal Button Accessori es Ltd	N	China	Portland	ea	0.0	0.0485	0.0	2.000	2.0	0.000	0.000
Toggle 2	500059	4.5mm ID Square Two hole Toggle w/bottom loop P.O.M (with metal spring) 1clr (cannot be clear color)	0.0	Nifco Taiwan Corporati on	N	Taiwan	Taiwan- Taipei	ea	0.0	0.053	0.088	2.000	2.0	0.108	0.180

Costing BOM

Line Slot: Crest Range FS Parka
 Merchandise Division: Outerwear Merchandise Collection: Exclusive
 Designer: blange Developer: Katharina.Glink
 Fit Engineer: jlindstrom
 Design: F5MO214908 Sample LO: India Production LO: India
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 XM2655 2149081 Crest Range™ FS L25M2104 Parka M XXS - XXL Regular Style Add

State: Production Season: F25
 Product Class: Insulated Synthetic Tops
 LO Developer: triveni.hebbbar Sourcing Manager: james.burnett



Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Washer 1	002614	Plastic Washer (Polyurethane) (use on all Snap Stud and Post or Eyelets if needed) Clear CAN BE USED FOR YOUTH	0.0	Unitex International Button Accessories Ltd	N	China	Portland	ea	0.0	0.00559	0.0	4.000	3.0	0.023	0.000
Webbing and Tape 1	360027	3/8 in Grosgrain Tape Poly 1 clr	0.0	Paiho Global	N	Taiwan	Taiwan-Taipei	yd	0.0	0.068	0.0	0.125	7.0	0.009	0.000
Webbing and Tape 2	013891	1/4 inch Grosgrain Tape 1 clr (ECO version is 083473)	0.0	Paiho Global	N	Taiwan	Taiwan-Taipei	yd	0.2	0.044	0.0	0.104	7.0	0.005	0.000

Costing BOM

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division: Outerwear

Merchandise Collection: Exclusive

Product Class: Insulated Synthetic
Tops

Designer: blange

Developer: Katharina.Glink

LO Developer: triveni.hebbbar

Sourcing Manager: james.burnett

Fit Engineer: jlindstrom



Design: F5MO214908

Sample LO: India

Production LO: India

Style Material Style

Style Description Pattern

Base Size Size Scale

Fit

SMU Type

XM2655

2149081

Crest Range™ FS L25M2104
Parka

M

XXS - XXL

Regular

Style Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Zipper 1	126823	VSML-56 DA8LH EF/DAG8 EF VislonOpenEnd 2Way Left-in AutoLk LargeHole/2Way Sep MatteEnml Sldr/PI metal content	0.0	YKK Global	Y	unassigne d	Portland	ea	0.0	0.3808	0.0	1.000	1.0	0.548	0.000
Zipper 2	126857	CIFC-56 DA8LH EF T-B-0 Clsd AutoLk Large Hole MatteEnamel Sldr/PI NoStps	0.0	YKK Global	Y	unassigne d	Portland	ea	0.0	0.1267	0.0	2.000	1.0	0.320	0.000
Zipper 3	126857	CIFC-56 DA8LH EF T-B-0 Clsd AutoLk Large Hole MatteEnamel Sldr/PI NoStps	0.0	YKK Global	Y	unassigne d	Portland	ea	0.0	0.1267	0.0	2.000	1.0	0.313	0.000

Costing BOM

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division: Outerwear

Merchandise Collection: Exclusive

Product Class: Insulated Synthetic
Tops

Designer: blange

Developer: Katharina.Glink

LO Developer: triveni.hebbbar

Sourcing Manager: james.burnett

Fit Engineer: jlindstrom



Design: F5MO214908

Sample LO: India

Production LO: India

Style Material Style

Style Description Pattern

Base Size Size Scale

Fit SMU Type

XM2655

2149081

Crest Range™ FS L25M2104
Parka

M

XXS - XXL

Regular

Style Add

Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managin g Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Zipper 4	126843	CFOL-456 DA EF P-TOP OpenEnd Left-in AutoLock Matte Enml Slidr/PI PlasticTopStop	0.0	YKK Global	Y	unassigne d	Portland	ea	0.0	0.1884	0.0	1.000	1.0	0.291	0.000
Label 1	036628	70.3mm Gem Columbia SC woven label w/ White Ground A 3 clr	0.0	Avery Dennison Global	N	China	Portland	ea	0.06	0.0557	0.0	1.000	3.0	0.057	0.000
Label 2	036637	27mm CSC Country of Origin/Size Loop label ECO /No gender w/ White Ground 3 clr (for Black ground - use 054323)	0.0	Avery Dennison Global	N	China	Portland	ea	0.06	0.03008	0.0	1.000	3.0	0.031	0.000

Costing BOM

Line Slot: Crest Range FS Parka
 Merchandise Division: Outerwear
 Designer: blange
 Fit Engineer: jlindstrom
 Design: F5MO214908
 Style: Material Style
 XM2655 2149081

Merchandise Collection: Exclusive
 Developer: Katharina.Glink
 Sample LO: India
 Style Description: Pattern
 Crest Range™ FS L25M2104 Parka

State: Production
 Product Class: Insulated Synthetic Tops
 LO Developer: triveni.hebbbar
 Production LO: India
 Base Size: M
 Size Scale: XXS - XXL

Season: F25
 Sourcing Manager: james.burnett
 Fit: Regular
 SMU Type: Style Add



Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Label 3	067533	33mm Patent Care Content like 006564 ECO Booklet Fold label COO / wht/blk and Blk/White	0.0	Avery Dennison Global	N	China	Portland	ea	0.0	0.01881	0.0	1.000	3.0	0.019	0.000
Hangtag Package Part	123130	UPC/Pricing with RFID Sticker for Outlet	0.0	Avery Dennison Global	Y	unassigned	Portland	ea	0.0	0.04875	0.0	1.000	5.0	0.051	0.000
Hangtag Package Part	126967	Regular Fit Swing Tag	0.0	Hang Sang Press Co. Ltd	N	unassigned	Portland	ea	0.0	0.023	0.0	1.000	3.0	0.024	0.000
Hangtag Package Part	097088	Columbia Omni-Heat Reflective, Omni-Shield Hangtag	0.0	Hang Sang Press Co. Ltd	N	unassigned	Portland	ea	0.0	0.0287	0.0	1.000	3.0	0.030	0.000

Costing BOM															
Line Slot: Crest Range FS Parka				State: Production				Season: F25							
Merchandise Division: Outerwear		Merchandise Collection: Exclusive				Product Class: Insulated Synthetic Tops									
Designer: blange		Developer: Katharina.Glink				LO Developer: triveni.hebbbar				Sourcing Manager: james.burnett					
Fit Engineer: jlindstrom															
Design:	F5MO214908	Sample LO:	India	Production LO:	India										
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type								
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add								
Component	Material	Description	Fabric Width	Supplier	Locked	Country of Origin	Managing Liaison Office	UoM	Target Cost	FOB Unit Cost	CIF Unit Cost	Usage	Wastage %	Total FOB	Total CIF
Packaging 1	980001	Polybag See Standard CCS 4200 for specifications	0.0	Contractor	N	unassigned	Hong Kong	ea	0.0	0.0	0.0	1.000	3.0	0.000	0.000
Packaging 2	980010	UPC Bag Sticker Generic (MHW/Columbia) See CCS4400/4401 and MHW4402 for Mt Hardware for instructions	0.0	Avery Dennison Global	Y	China	Portland	ea	0.0	0.01089	0.0	1.000	5.0	0.011	0.000
Packaging 3	064194	Outer Carton for costing purpose only	0.0	Contractor	N	unassigned	Hong Kong	ea	0.0	0.0	0.0	1.000	3.0	0.000	0.000

Costing BOM							
Line Slot: Crest Range FS Parka				State: Production		Season: F25	
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops			
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbar		Sourcing Manager: james.burnett	
Fit Engineer: jlindstrom							
Design:	F5MO214908	Sample LO:	India	Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add





This is confidential and proprietary information of Columbia Sportswear Company. You agree that you will not disclose this information to any third party or use it for any purpose other than on behalf of Columbia. You have no right to use Columbia's name or any of its trademarks, trade names, copyrights, patents, designs or other intellectual property except as set forth in writing by Columbia.

Instructions								
Line Slot: Crest Range FS Parka			State: Production		Season: F25			
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops				
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbar		Sourcing Manager: james.burnett		
Fit Engineer: jlindstrom								
Design:	F5MO214908	Sample LO:	India	Production LO:	India			
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type	
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add	

Category	Subcategory	Description	Comments
CONSTRUCTION	DOWN QUILT STITCHING	(ISO#301), 9-11 SPI REQUIRED. FOLLOW BOM FOR SPECIFIC THREAD TEX AND NEEDLE SIZE AND TYPE.	-5" baffle (FGV could adjust it if needed) -Baffle 1 is placed behind S1 which is not down proof, and non-externally-quilted shell area; For the non-externally-quilted through shell areas: -quilt baffle 1, insulation 1, Lining 1 and/or L2 together. For the externally quilted through S2 areas: -quilt S2, insulation 1, Lining 1 and/or L2 together; For the externally quilted through S1 areas: -quilt S1, baffle1, insulation 1, Lining 1 and/or L2 together. Please over cut the non-external quilted panel to prevent the internal quilting lines' imprint from being shown through.
NOT SHOWN ON SKETCH	QUILTING INSTRUCTION	(SEE PATTERN FOR PLACEMENT AND QUANTITY)	
BARTACKS	BARTACK FUNCTIONAL	LENGTH - SIZED TO FIT	See visible bartacks on the sketches. The below are the hidden bartacks: 4/2: end of hand top entry pkt opening under the pkt flap; 4/2: end of cuff tabs; 2/2: end of hanger loop; 2/1: hidden bartack at underarm cross point; 2/1: Bottom pocket side entry top; 4/2: Bottom side pocket

This is confidential and proprietary information of Columbia Sportswear Company. You agree that you will not disclose this information to any third party or use it for any purpose other than on behalf of Columbia. You have no right to use Columbia's name or any of its trademarks, trade names, copyrights, patents, designs or other intellectual property except as set forth in writing by Columbia.

Care Report									
Line Slot: Crest Range FS Parka		State: Production		Season: F25					
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops					
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett			
Fit Engineer: jlindstrom									
Design:	F5MO214908	Sample LO:	India	Production LO:	India				
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type		
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add		
Care Code: 1208								Color Way Number	Color Way Name
English	Detach the Faux Fur Prior to Laundering. JACKET, Use front loading, Machine Wash Cold Gentle, Gentle cycle, Down detergent recommended, Rinse Thoroughly, Wash Separately, Do Not Bleach, Tumble dry low with 2-3 clean tennis balls to restore fluff, Dry thoroughly, might require multiple cycles, Remove Promptly, Do Not Iron, Do Not Use Fabric Softener, Do Not Dryclean, FAUX FUR TRIM: Machine wash cold Gentle cycle, Wash separately, Do Not Bleach, Dry Flat							010	Black
								257	Delta, Greenscape
French	Enlever la fourrure synthétique avant lavage. VESTE, Utiliser une machine à laver à chargement frontal, Lavage machine à froid, Cycle délicat, Cycle doux, en utilisant la lessive spéciale pour des articles en plumes, Rincer abondamment, Laver séparément, Ne pas utiliser d'eau de javel, Sèchage machine à basse température avec 2-3 balles de tennis pour rétablir la peluche. , Secher complètement, plusieurs cycles peuvent être nécessaires. , Sortir immédiatement de la machine, Ne pas repasser, Ne pas utiliser d'assouplissant, Nettoyage à sec interdit, BORDURE EN FOURRURE SYNTHETIQUE : Lavage machine à froid, cycle délicat, laver séparément, sans javel, séchage à plat.							302	Mosstone, Greenscape
								397	Stone Green, Delta
German	Kunstpelz vor dem Reinigen entfernen. JACKE, Frontlader-Waschmaschine benutzen, Schonwaschgang mit kaltem Wasser, Schonwaschgang, Feinwaschmittel empfohlen, Gründlich ausspülen, Separat waschen, Keine Bleichmittel verwenden, Trocknen im Wäschetrockner bei niedriger Temperatur mit 2 - 3 Tennisbällen zur Wiederherstellung der Lockerheit, Gründlich trocknen, mehrere Trocknerdurchgänge könnten notwendig sein, Sofort aus dem Trockner nehmen, Nicht bügeln, Keine Weichspüler verwenden, Nicht chemisch reinigen, KUNSTPELZBESATZ: Maschinenwäsche kalt, Schonwaschgang, separat waschen, keine Bleichmittel verwenden, liegend trocknen lassen								
Portuguese	Retirar a pele falsa antes de lavar. JAQUETA, Usar máquina de lavar roupa de carga frontal, Lavar à maquina com água fria, ciclo para roupas delicadas, Ciclo delicado. Recomenda-se o uso de detergente próprio para roupa com enchimento de penugem, Enxaguar bem, Lavar separadamente, Não alvejar, Secar em tambor rotativo a baixa temperatura com 2 ou 3 bolas de tênis para recuperar o amaciamento. , Secar bem, pode necessitar de vários ciclos., Remover prontamente, Não passar a ferro, Não usar amaciante, Não utilizar limpeza a seco, ADORNO DA PELE FALSA: Lavar à máquina com água fria, ciclo para roupas delicadas, lavar separadamente, não alvejar, secar em superfície plana								
Spanish	Quitar la piel sintética antes de lavar. CHAQUETA, Utilizar una lavadora de carga frontal, Lavar a maquina con agua fría, en ciclo delicado, Ciclo delicado. Se recomienda el uso de detergente para plumón., Enjuagar bien, Lavar por separado, No usar lejía, Usar secadora a temperatura baja con 2 o 3 pelotas de tenis para ahuecar el plumón., Secar completamente; puede necesitar múltiples ciclos., Retirar inmediatamente, No planchar, No usar suavizante de telas, No lavar en seco, RIBETE DE PIEL SINTETICA: Lavar a máquina con agua fría, en ciclo delicado, por separado, no usar lejía, secar en plano.								
Italian	Rimuovere la pelliccia ecologica prima del lavaggio. GIACCA, Utilizzare una lavatrice a carico frontale, Lavare in lavatrice in acqua fredda, ciclo delicato, Ciclo delicato, si consiglia un detergente per piumino, Sciacquare abbondantemente, Lavare separatamente, Non candeggiare, Asciugare a tamburo a bassa temperatura con 2-3 palline da tennis pulite per ripristinare la voluminosità., Asciugare completamente, potrebbero essere necessari più cicli., Rimuovere tempestivamente, Non stirare, Non utilizzare ammorbidente, Non lavare a secco, BORDO PELLICCIA ECOLOGICA: lavare in lavatrice, acqua fredda, ciclo delicato, lavare separatamente, non candeggiare, asciugare in piano								
Russian	Перед стиркой снимите искусственный мех, Используйте переднее загружающую стиральную машину, Щадящая машинная стирка в холодной воде, Щадящий режим, рекомендуется использовать средство для стирки пуховых изделий, Полоскать тщательно, Стирать отдельно, Не отбеливать, Сушите при низкой температуре, положив в барабан 2–3 чистых теннисных мячика, чтобы предотвратить скатывание пуха., Для тщательной сушки может потребоваться несколько циклов., Сразу убрать из сушилki, Не гладить, Не использовать кондиционер для тканей, Химчистка запрещена, ОТДЕЛКА ИЗ ИСКУССТВЕННОГО МЕХА: машинная стирка в холодной воде, щадящий режим, стирать отдельно, не отбеливать, горизонтальная сушка								
Czech Republican	Před praním odepněte umělou kožešinu. SAKO, Použít přední plnění, Praní v pračce při nízké teplotě, jemný cyklus, Doporučen jemný cyklus a prací prostředek na peří, Důkladně vymáchat, Prát samostatně, Nebělit, Sušení v sušičce při nízké teplotě, se 2–3 čistými tenisovými míčky, kvůli načechrání., Důkladně vysušit, může vyžadovat více cyklů., Ihned odepnout, Nežehlit, Nepoužívat aviváž, Nečistit chemicky, LEMOVÁNÍ Z UMĚLÉ KOŽEŠINY: Praní v pračce při nízké teplotě, jemný cyklus, prát samostatně, nebělit, sušit vodorovně								

Care Report								
Line Slot: Crest Range FS Parka		State: Production		Season: F25				
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops				
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett		
Fit Engineer: jlindstrom								
Design:	F5MO214908	Sample LO:	India	Production LO:	India			
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type	
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add	
Hebrew	להסיר את הפרווה המלאכותית לפני הכביסה. ג'קט, להשתמש בפתח קדמי, כביסה במכונה במים קרים, כביסה עדינה, מחזור כביסה עדינה, מומלץ להשתמש במרכז כביסה לפוך, לשטוף ביסודיות, לכבס בנפרד, לא להלבין, לייבש במייבש כביסה בחום נמוך עם 2-3 כדורי טניס נקיים כדי להחזיר את התפיחה. יש לייבש ביסודיות. ייתכן שיידרשו מספר מחזורי ייבוש. להסיר מיד, לא להגץ, לא להשתמש במרכז כביסה, לא לנקות בניקוי יבש, עיסור מפרווה מלאכותית: כביסה במכונה במים קרים, תוכנית עדינה, לכבס בנפרד, לא להלבין, לייבש במצב אופקי							
Hungarian	Mosás előtt vegye le a műszőrmét. KABÁT, Előltöltős mosógépet használjon, Géppel mossa, hideg vízzel, kímélő programmal, Kímélő program és tollpihéhez való mosószer használata javasolt, Alaposan öblítse ki, Különválasztva mossa, Ne használjon fehérítőt, Szárítógépben alacsony hőfokon szárítsa 2-3 teniszlabdával, hogy ne csomósodjon a töltet., Alaposan szárítsa, ehhez előfordulhat, hogy több ciklusra is szükség lesz., Mosás után azonnal vegye ki a gépből, Ne vasalja, Ne használjon öblítőszert, Ne vegytisztítsa, MŰSZÖRME SZEGÉLY: Géppel mossa, hideg vízzel, kímélő programmal, különválasztva mossa, ne használjon fehérítőt, vízszintesen kiterítve szárítsa							
Polish	Odpiąć sztuczne futro przed praniem, Stosować ładowanie z przodu, Prac w temperaturze nie przekraczającej 30°C, cykl delikatny, Zalecany jest delikatny cykl i detergent do odzieży puchowej, Splukać dokładnie, Prac oddzielnie, Nie chlorować, Wysuszyć w suszarce bębnowej z 2–3 czystymi piłeczkami tenisowymi w celu przywrócenia puszystości. , Wysuszyć dokładnie, co może wymagać kilku cykli., Natychmiast usunąć, Nie prasować, Nie używać zmiękczacza do tkanin, Nie czyścić chemicznie, WYKONCZENIE SZTUCZNYM FUTREM: Prac w temperaturze nie przekraczającej 30°C, cykl delikatny, prac oddzielnie, nie chlorować, suszyć w pozycji poziomej							
Portuguese Brazil	Retirar a pele falsa antes de lavar. JAQUETA, Usar máquina de lavar roupa de carga frontal, Lavar à maquina com água fria, ciclo para roupas delicadas, Ciclo delicado. Recomenda-se usar sabão próprio para roupas com enchimento de plumas., Enxaguar bem, Lavar separadamente, Não alvejar, Secar em tambor rotativo com 2 a 3 bolas de tênis para restaurar a maciez. , Secar totalmente, podem ser necessários vários ciclos., Remover prontamente, Não passar a ferro, Não usar amaciante, Não utilizar limpeza a seco, ADORNO DA PELE FALSA: Lavar à máquina com água fria, ciclo para roupas delicadas, lavar separadamente, não alvejar, secar em superfície plana							
Slovakian	Pred praním oddel'te umelú kožušinu. BUNDA, Nakladajte spredu, Perte v pračke v studenej vode, šetriaci program, Odporúča sa šetriaci program a práci prostriedok na páperie, Dôkladne opláchnite, Perte oddelene, Neodfarbujte, Sušit' v sušičke spolu s 2 až 3 čistými tenisovými loptičkami, aby sa narovnal páperie., Dôkladné vysušenie si môže vyžadovať viac cyklov., Okamžite odstráňte, Nežehlite, Nepoužívajte avivážne prípravky, Nečistite chemicky, LEM Z UMELEJ KOŽUŠINY: Perte v pračke, šetriaci program so studenou vodou, perte oddelene, neodfarbujte, sušte vo vodorovnej polohe							
Slovenian	Snemite umetno krzno pred pranjem. JAKNA, Uporabite prednje nalaganje, Nežno mrzlo strojno pranje, Nežni cikel, priporočen detergent za puh, Temeljito sperite, Prati posebej, Ne belite, Nežno strojno sušenje z 2-3 teniškiimi žogicami za obnovitev puhastega efekta, Temeljito posušiti, lahko zahteva več ciklov., Odstraniti takoj, Ne likati, Ne uporabljati mehčalca, Ne suho čistiti, UMETNO KRZNO: hladno strojno pranje nežni cikel, ne beliti, sušiti na ravnem							
Spanish Latin American	Quitar la piel sintética antes de lavar. CHAQUETA, Utilizar una lavadora de carga frontal, Lavar a maquina con agua fría, en ciclo delicado, Ciclo delicado. Se recomienda el uso de detergente para plumón., Enjuagar bien, Lavar por separado, No usar blanqueador, Usar secadora a temperatura baja con 2 o 3 pelotas de tenis para volver a esponjar el plumón., Secar completamente; puede necesitar múltiples ciclos., Retirar inmediatamente, No planchar, No usar suavizante de telas, No lavar en seco, RIBETE DE PIEL SINTÉTICA: Lavar a máquina con agua fría, en ciclo delicado, por separado, no usar blanqueador, secar en plano.							
Turkish	Yıkamadan Önce Yapay Kürkü Çıkarın. CEKET, Önden Doldurmalı Makine Kullanın, Makinada Yıkandır, Soğuk, Narin Program, Narin program, Kuş tüyü deterjanı önerilir, İyice Durulayın, Ayrı Yıkayın, Ağartıcı Kullanmayın, Kabartmak için temiz 2-3 tenis topuyla düşük ayarda tamburlu kurutma yapın., İyice kurutun. Birden fazla kurutma devri gerektirebilir., Hemen Çıkarın, Ütülemeyin, Çamaşır Yumuşatıcısı Kullanmayın, Kuru Temizleme Yapmayın, YAPAY KÜRK MANŞET: Makinede Yıkandır, Soğuk, Narin Program, Ayrı Yıkayın, Ağartıcı Kullanmayın, Düz Yayarak Kurutun							
Chinese Simplified	洗涤前拆除人造毛皮。外罩, 使用前置式, 冷水慢循环机洗, 慢水循环, 建议使用羽绒清洁剂, 彻底漂洗, 分开洗涤, 请勿漂白, 低温滚筒烘干, 使用 2 至 3 个干净的网球恢复蓬松感, 彻底烘干, 可能需要多次循环, 及时拆除, 请勿熨烫, 请勿使用织物柔软剂, 请勿干洗, 人造毛皮饰边: 冷水机洗、慢水循环、单独清洗、不可漂白、平摊晾干							
Chinese Traditional	洗滌前拆除人造毛皮。外套, 使用前置式, 冷水慢迴圈機洗, 慢水迴圈, 建議使用羽絨清潔劑, 徹底漂洗, 分開洗滌, 請勿漂白, 低溫滾筒烘乾, 使用 2 至 3 個乾淨的網球恢復蓬鬆感, 徹底烘乾, 可能需要多次迴圈, 及時拆除, 請勿熨燙, 請勿使用織物柔軟劑, 請勿乾洗, 人造毛皮飾邊: 冷水機洗、慢水迴圈、單獨清洗、不可漂白、平攤晾乾							

Care Report								
Line Slot: Crest Range FS Parka		State: Production		Season: F25				
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops				
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbar		Sourcing Manager: james.burnett		
Fit Engineer: jlindstrom								
Design:	F5MO214908	Sample LO:	India	Production LO:	India			
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type	
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add	
Japanese	フェイクファーは洗濯の前に外してください。ジャケット、前面挿入式を使用してください、洗濯機水洗い（デリケートコース）、デリケートコースで、弱めの洗剤を推奨します、よく洗い流してください、個別に洗濯してください、漂白剤使用不可、2、3個の清潔なテニスボールを使っての低温乾燥で綿毛を回復します、何度も繰り返して、完全に乾燥させます、すぐに外してください、アイロン使用不可、柔軟剤の使用不可、ドライクリーニング不可、フェイクファー装飾品: 洗濯機水洗い（デリケートコース）、個別に洗濯、漂白剤使用不可、平干し							
Korean	가, 2~3 가, 가, 가, 가							
Danish	Fjern kunstpels før vask. JAKKE, Brug vaskemaskine med frontlæsning, Kold maskinvask, skåneprogram, Skåneprogram, vaskemiddel til dunfjer anbefales, Skyl grundigt, Vask separat, Må ikke afbleges, Tør i tørretumbler på en lav indstilling med 2-3 rene tennisbolde for at gendanne luftighed, Tør grundigt, eventuelt flere gange, Fjern med det samme, Brug ikke strygejern, Brug ikke skyllemiddel, Må ikke renses kemisk, KUNSTIG PELSKANT: Maskinvask, kold, skåneprogram, vask separat, afbleg ikke, tør fladt							
Norwegian	Fjern fuskepels før vask. JAKKE, Bruk åpning i front, Maskinvask kald, forsiktig, Forsiktig sykklus, anbefaler vaskemiddel for dun, Rens nøye, Vaskes separat, Må ikke blekes, Tørketrommel lav temp. med 2-3 rene tennisballer for å bevare fluffen, Tørk nøye, trenger kanskje flere sykkluser, Fjernes umiddelbart, Skal ikke strykes, Ikke bruk tøymykner, Skal ikke renses, VEDLIKEHOLD AV FUSKEPELS: Maskinvask kaldt forsiktig sykklus, vask separat, ikke bleke, tørk flatt							
Swedish	Lösgör fuskpälsen före tvätt. JACKA, Använd frontmatning, Maskintvättas kallt mjuk cykel, Mjuk cykel, Down-tvättmedel rekommenderas, Sköljs noga, Tvättas separat, Får inte blekas, Torktumlas på låg nivå med 2-3 rena tennisbollar för att återfå fluffighet, Torkas ordentligt, kan krävas flera cykler, Ta bort omgående, Får inte strykas, Sköljmedel får inte användas, Kemtvättas inte, FUSKPÅLSTRIMNING: Maskintvättas kallt mjuk cykel, tvättas separat, bleks inte, torkas platt							
Dutch	Nepbont voor het wassen verwijderen. JAS, Frontlader gebruiken , Koud wassen in wasmachine op zacht, Zachte cyclus, wasmiddel voor bont aanbevelen, Grondig spoelen, Apart wassen, Niet bleken, In droger op laag drogen met 2-3 schone tennisballen om donzig voorkomen te herstellen, Grondig drogen, kan meerdere cycli vereisen, Meteen verwijderen, Niet strijken , Geen wasverzachter gebruiken, Niet laten stomen, NEPBONTTRIM: In wasmachine wassen op koud, zachte cyclus, apart wassen, niet bleken, plat drogen							
French Canadian	Enlever la fausse fourrure avant de laver VESTE, Utiliser une machine à laver à chargement frontal, Laver à la machine à l'eau froide, cycle délicat, Cycle délicat, détergent pour duvet recommandé, Rincer soigneusement, Laver séparément, Ne pas utiliser d'agent de blanchiment, Séchage par culbutage à basse température avec 2 ou 3 balles de tennis propres pour rétablir le volume, Sécher soigneusement, peut exiger plusieurs cycles, Retirer aussitôt sec, Ne pas repasser, Ne pas utiliser d'assouplisseur, Ne pas nettoyer à sec, BORDURE EN FAUSSE FOURRURE : Laver séparément à la machine à l'eau froide, cycle délicat, ne pas utiliser d'agent de blanchiment, sécher à plat							
								

Content Report									
Line Slot: Crest Range FS Parka		State: Production		Season: F25					
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops					
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett			
Fit Engineer: jlindstrom									
Design:	F5MO214908	Sample LO:	India	Production LO:	India				
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type		
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add		
CONTENT CODE: SQY								Color Way Number	Color Way Name
Shell:		85% Polyester, 15% Cotton						397	Stone Green, Delta
Faux Fur:		72% Acrylic, 14% Modacrylic, 14% Polyester						302	Mosstone, Greenscape
Lining:		100% Polyester						257	Delta, Greenscape
Filling:		100% Recycled Polyester Exclusive of Trimming						010	Black
FRENCH	Extérieur:	85% Polyester, 15% Coton							
	Fourrure synthétique:	72% Acrylique, 14% Modacrylique, 14% Polyester							
	Doublure:	100% Polyester							
	Rembourrure:	100% Polyester recyclé Sauf les bordures							
GERMAN	Außenhülle:	85% Polyester, 15% Baumwolle							
	Pelzimitat:	72% Acrylfaser, 14% Modacryl, 14% Polyester							
	Futter:	100% Polyester							
	Fütterung:	100% Recycled Polyester Ohne Besatz							
PORTUGUESE	Exterior:	85% Poliéster, 15% Algodão							
	Pele falsa:	72% Acrílico, 14% Modacrílico, 14% Poliéster							
	Revestimento:	100% Poliéster							
	Enchimento:	100% Poliéster reciclado Sem orlas							
SPANISH	Cubierta:	85% Poliéster, 15% Algodón							
	Piel sintética:	72% Acrílico, 14% Modacrílico, 14% Poliéster							
	Revestimiento:	100% Poliéster							
	Relleno:	100% Poliéster reciclado Exclusivo de los ribetes							
ITALIAN	Guscio esterno:	85% Poliestere, 15% Cotone							
	Pelliccia ecologica:	72% Acrilico, 14% Modacrilico, 14% Poliestere							
	Fodera:	100% Poliestere							
	Imbottitura:	100% Poliestere riciclato Ad eccezione dei bordini							
RUSSIAN	Оболочка:	85% Полиэфир, 15% Хлопок							
	Искусственный мех:	72% Акрил, 14% Модакрил, 14% Полиэфир							
	Подклад:	100% Полиэфир							
	Наполнитель:	100% Утилизированный полиэфир Без дополнительных деталей							
CZECH REPUBLICAN	Skořepina:	85% Polyester, 15% Bavlna							
	Umělá kožešina:	72% Akryl, 14% Modakryl, 14% Polyester							
	Podšívka:	100% Polyester							
	Výplň:	100% Recyklovaný polyester Bez nášivek							

Content Report

Line Slot: Crest Range FS Parka
 Merchandise Division: Outerwear Merchandise Collection: Exclusive
 Designer: blange Developer: Katharina.Glink
 Fit Engineer: jlindstrom LO Developer: triveni.hebbbar Sourcing Manager: james.burnett

State: Production Season: F25
 Product Class: Insulated Synthetic Tops

Design: F5MO214908 Sample LO: India Production LO: India
 Style Material Style Style Description Pattern Base Size Size Scale Fit SMU Type
 XM2655 2149081 Crest Range™ FS L25M2104 M XXS - XXL Regular Style Add
 Parka



HEBREW	מעטפת חיצונית: פרווה מלאכותית: בטנה: מילוי:	85% פוליאסטר, 15% כותנה 72% אקריליק, 14% מודקריל, 14% פוליאסטר 100% פוליאסטר 100% פוליאסטר ממוחזר ללא קישוט
HUNGARIAN	Külső: Műszőrme: Bélés: Töltés:	85% Poliészter, 15% Pamut 72% Akрил, 14% Modakril, 14% Poliészter 100% Poliészter 100% Újrahasznosított poliészter Szegélydiszen kívül
POLISH	Powłoka: Sztuczne futro: Podszewka: Wypełnienie:	85% Poliester, 15% Bawełna 72% Akryl, 14% Modakryl, 14% Poliester 100% Poliester 100% Poliester z recyklingu Wyłączając naszywki
PORTUGUESE BRAZIL	Exterior: Pele falsa: Forro: Enchimento:	85% Poliéster, 15% Algodão 72% Acrílico, 14% Modacrílico, 14% Poliéster 100% Poliéster 100% Poliéster reciclado Sem adornos
SLOVAKIAN	Plášť: Umelá kožušina: Podšívka: Vypchávka:	85% Polyester, 15% Bavlna 72% Akryl, 14% Modakryl, 14% Polyester 100% Polyester 100% Recyklovaný polyester Okrem lemovania
SLOVENIAN	Lupina: Umetno krzno: Podloga: Nadev:	85% Poliester, 15% Bombaž 72% Akрил, 14% Modakrilni, 14% Poliester 100% Poliester 100% Reciklirani poliester Brez obrezovanja
SPANISH LATIN AMERICAN	Cubierta: Piel sintética: Revestimiento: Relleno:	85% Poliéster, 15% Algodón 72% Acrílico, 14% Modacrílico, 14% Poliéster 100% Poliéster 100% Poliéster reciclado Exclusivo de los ribetes
TURKISH	Kabuk: Yapay Kürk: Astar: Dolgu Malzemesi :	85% Polyester, 15% Pamuk 72% Akrylic, 14% Modakrylic, 14% Polyester 100% Polyester 100% Geri Dönüşümlü Polyester Süsler Hariç

Content Report								
Line Slot: Crest Range FS Parka				State: Production		Season: F25		
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops				
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett		
Fit Engineer: jlindstrom								
Design: F5MO214908		Sample LO: India		Production LO: India				
Style Material Style		Style Description Pattern		Base Size Size Scale		Fit SMU Type		
XM2655 2149081		Crest Range™ FS L25M2104 Parka		M XXS - XXL		Regular Style Add		
CHINESE SIMPLIFIED	外壳:		85% 聚酯, 15% 棉					
	人造毛皮:		72% 丙烯酸纤维, 14% 变性腈纶, 14% 聚酯					
	衬里:		100% 聚酯					
	填料:		100% 可回收聚酯纤维 不包括装饰品					
CHINESE TRADITIONAL	外殼:		85% 聚酯, 15% 棉					
	人造毛皮:		72% 丙烯酸纖維, 14% 變性腈綸, 14% 聚酯					
	襯裡:		100% 聚酯					
	填料:		100% 可回收聚酯纖維 不包括裝飾品					
JAPANESE	シェル:		85% ポリエステル, 15% 綿					
	フェイクファー:		72% アクリル, 14% モダクリル, 14% ポリエステル					
	裏地:		100% ポリエステル					
	フィリング:		100% リサイクルポリエステル 装飾品を除く					
KOREAN	:		85% , 15%					
	:		72% , 14% , 14%					
	:		100%					
	:		100%					
DANISH	Skal:		85% Polyester, 15% Bomuld					
	Kunstig pels:		72% Akryl, 14% Modakryl, 14% Polyester					
	Foring:		100% Polyester					
	Foring:		100% Genbrugt polyester Inkluderer ikke kant					
NORWEGIAN	Skall:		85% Polyester, 15% Bomull					
	Fuskepels:		72% Akryl, 14% Modakryl, 14% Polyester					
	Foring:		100% Polyester					
	Fyllstoff:		100% Resirkulert polyester Eksklusiv trimming					
SWEDISH	Ytterdel:		85% Polyester, 15% Bomull					
	Fuskpäls:		72% Akryl, 14% Modakryl, 14% Polyester					
	Foder:		100% Polyester					
	Fyllnadsmaterial:		100% Återvunnen polyester Utan trimming					

Content Report								
Line Slot: Crest Range FS Parka			State: Production		Season: F25			
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops				
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbar		Sourcing Manager: james.burnett		
Fit Engineer: jlindstrom								
Design:	F5MO214908	Sample LO:	India	Production LO:	India			
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type	
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add	
DUTCH	Schelp:			85% Polyester, 15% Katoen				
	Nepbont:			72% Acryl, 14% Modacrylic, 14% Polyester				
	Bekleding:			100% Polyester				
	Vulling:			100% Gerecyclede polyester Exclusief trimmen				
FRENCH CANADIAN	Extérieur:			85% Polyester, 15% Coton				
	Fausse fourrure:			72% Acrylique, 14% Modacrylique, 14% Polyester				
	Doublure:			100% Polyester				
	Doublure:			100% Polyester recyclé Exclut les bordures				

Pattern Piece Detail							
Line Slot: Crest Range FS Parka				State: Production		Season: F25	
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops			
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar		Sourcing Manager: james.burnett	
Fit Engineer: jlindstrom							
Design:	F5MO214908	Sample LO:	India	Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add





L25M2104 -				
Component	Quantity	Long Description	Abbreviation	Code

This is confidential and proprietary information of Columbia Sportswear Company. You agree that you will not disclose this information to any third party or use it for any purpose other than on behalf of Columbia. You have no right to use Columbia's name or any of its trademarks, trade names, copyrights, patents, designs or other intellectual property except as set forth in writing by Columbia.

Measurements													
Line Slot: Crest Range FS Parka				State: Production			Season: F25						
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops									
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar			Sourcing Manager: james.burnett						
Fit Engineer: jlindstrom													
Design: F5MO214908		Sample LO: India		Production LO: India									
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type						
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add						
Sort Order		Use	Type	Placeme nt	(+/-)	XXS	XS	S	M	L	XL	XXL	
Grade Rule: CSC Mens Outerwear Tops - XXS-XXL (M) - NT - Block: null													
1101.0	CHEST WIDTH - circumference - 1 inch down from armhole seam	QC	Graded		0.0	43.0	45.0	47.0	50.0	54.0	58.0	62.0	
1301.0	WAIST WIDTH POSITION - from CB neck seam		Graded		0.0	17.75	18.0	18.25	18.5	18.75	19.0	19.25	
1400.0	WAIST WIDTH - circumference	QC	Graded		0.0	41.5	43.5	45.5	48.5	52.5	56.5	60.5	
1610.0	SWEEP WIDTH - circumference	QC	Graded		0.0	42.0	44.0	46.0	49.0	53.0	57.0	61.0	
2003.0	BACK BODY LENGTH - CB neck to edge of hem - group grade	QC	Graded		0.0	32.0	32.0	33.0	33.0	34.0	34.0	35.0	
2203.0	SHOULDER WIDTH - Natural Shoulder - seam to seam	QC	Graded		0.0	17.0	17.75	18.5	19.5	20.75	22.0	23.25	
2602.0	SLEEVE LENGTH - Long Sleeve - CB neck to hem edge	QC	Graded		0.0	34.5	35.125	35.75	36.5	37.5	38.5	39.5	
2722.0	SLEEVE WIDTH - circumference - 1 inch down from armhole seam	QC	Graded		0.0	19.75	20.25	20.75	21.5	22.625	23.75	24.875	
2822.0	ELBOW WIDTH - circumference - at mid point of under sleeve seam	QC	Graded		0.0	16.125	16.5	16.875	17.5	18.25	19.0	19.75	
3263.0	CUFF WIDTH - long sleeve - circumference	QC	Varies By Style		0.0	12.625	12.875	13.125	13.5	13.875	14.25	14.625	
3450.0	NECK CIRCUMFERENCE - at seam	QC	Graded		0.0	23.25	23.75	24.25	25.0	26.0	27.0	28.0	
3591.0	CENTER FRONT PLACKET WIDTH		Graded		0.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	
3800.0	HOOD HEIGHT - from HPS to top of hood	QC	Graded		0.0	13.75	13.875	14.0	14.25	14.5	14.75	15.0	

Measurements												
Line Slot: Crest Range FS Parka				State: Production				Season: F25				
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops								
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar				Sourcing Manager: james.burnett				
Fit Engineer: jlindstrom												
Design:	F5MO214908	Sample LO:	India	Production LO:	India							
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type					
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add					
Sort Order		Use	Type	Placeme nt	(+/-)	XXS	XS	S	M	L	XL	XXL
3850.0	TOTAL HOOD LENGTH - from CB neck seam to top front edge of opening		Graded		0.0	18.25	18.5	18.75	19.25	19.75	20.25	20.75
3920.0	HOOD WIDTH - on half	QC	Graded		0.0	9.75	9.875	10.0	10.25	10.5	10.75	11.0
3940.0	HOOD OPENING - circumference		Graded		0.0	27.75	28.0	28.25	28.75	29.25	29.75	30.25
3970.0	HOOD TIP HEIGHT - at CF		Graded		0.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
6401.0	POCKET WIDTH		Varies By Style		0.0	7.25	7.25	7.75	7.75	8.25	8.25	8.75
6403.0	POCKET HEIGHT - including flap		Varies By Style		0.0	9.0	9.0	9.5	9.5	10.0	10.0	10.5
6802.0	FINISHED ZIPPER LENGTH - chest pocket opening		Varies By Style		0.0	7.5	7.5	8.0	8.0	8.5	8.5	9.0
6830.0	FINISHED ZIPPER LENGTH - lower front pocket opening		Varies By Style		0.0	7.0	7.0	7.5	7.5	8.0	8.0	8.5
9951.0	TOTAL SYNTHETIC INSULATION WEIGHT - in grams	QC	Varies By Style		0.0	325.4	337.9	356.5	375.0	406.8	431.6	464.4
930.0	Drawcord-Cording-Laces 1		Component	hood	0.0	44.0	44.25	44.5	45.0	45.5	46.0	46.5
960.0	Drawcord-Cording-Laces 2		Component	hem	0.0	53.0	51.0	57.0	60.0	65.0	68.0	72.0
1850.0	Hook 1		Component	hand pkt flap - 4 x 1.5 L each	0.0	1.5	1.5	1.5	1.5	1.5	1.5	1.5
1860.0	Hook 2		Component	CB hood tab - 2" L ea	0.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0

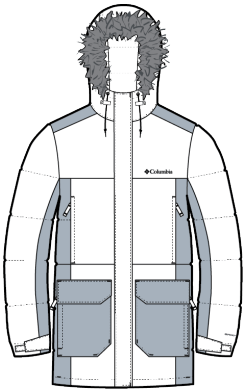
Measurements													
Line Slot: Crest Range FS Parka				State: Production				Season: F25					
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops									
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar				Sourcing Manager: james.burnett					
Fit Engineer: jlindstrom													
Design: F5MO214908		Sample LO: India		Production LO: India									
Style Material Style		Style Description Pattern		Base Size Size Scale		Fit		SMU Type					
XM2655 2149081		Crest Range™ FS Parka L25M2104		M XXS - XXL		Regular		Style Add					
Sort Order		Use	Type	Placeme nt	(+/-)	XXS	XS	S	M	L	XL	XXL	
1870.0	Hook 3		Compone nt	CF - 7 x 1.5" L each	0.0	1.5	1.5	1.5	1.5	1.5	1.5	1.5	
1880.0	Hook 4		Compone nt	cuff tab - 2" L ea x 2	0.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	
2190.0	Loop 1		Compone nt	hand pkt flap - 4 x 1.5 L each	0.0	1.5	1.5	1.5	1.5	1.5	1.5	1.5	
2200.0	Loop 2		Compone nt	CB hood	0.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	
2210.0	Loop 3		Compone nt	CF - 7 x 1.5" L each	0.0	1.5	1.5	1.5	1.5	1.5	1.5	1.5	
2220.0	Loop 4		Compone nt	sleeve hem	0.0	5.5	5.5	5.5	5.5	5.5	5.5	5.5	
3190.0	Webbing and Tape 1		Compone nt	hem toggle tether to hem facing	0.0	2.25	2.25	2.25	2.25	2.25	2.25	2.25	
3210.0	Webbing and Tape 2		Compone nt	hem toggle tether to side seam	0.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	
3670.0	Zipper 1		Compone nt	CF	0.0	32.0	32.0	33.0	33.0	34.0	34.0	35.0	
3690.0	Zipper 2		Compone nt	chest	0.0	8.5	8.5	9.0	9.0	9.5	9.5	10.0	

Measurements													
Line Slot: Crest Range FS Parka				State: Production			Season: F25						
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops									
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbbar			Sourcing Manager: james.burnett						
Fit Engineer: jlindstrom													
Design: F5MO214908		Sample LO: India		Production LO: India									
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type						
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add						
Sort Order		Use	Type	Placeme nt	(+/-)	XXS	XS	S	<i>M</i>	L	XL	XXL	
3710.0	Zipper 3		Compone nt	hand pkt side entry	0.0	8.0	8.0	8.5	8.5	9.0	9.0	9.5	
3730.0	Zipper 4		Compone nt	fur detach	0.0	21.0	21.25	21.5	22.0	22.5	23.0	23.5	

This is confidential and proprietary information of Columbia Sportswear Company. You agree that you will not disclose this information to any third party or use it for any purpose other than on behalf of Columbia. You have no right to use Columbia's name or any of its trademarks, trade names, copyrights, patents, designs or other intellectual property except as set forth in writing by Columbia.

Thumbnail							
Line Slot: Crest Range FS Parka				State: Production		Season: F25	
Merchandise Division: Outerwear		Merchandise Collection: Exclusive		Product Class: Insulated Synthetic Tops			
Designer: blange		Developer: Katharina.Glink		LO Developer: triveni.hebbar		Sourcing Manager: james.burnett	
Fit Engineer: jlindstrom							
Design:	F5MO214908	Sample LO:	India	Production LO:	India		
Style	Material Style	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add





This is confidential and proprietary information of Columbia Sportswear Company. You agree that you will not disclose this information to any third party or use it for any purpose other than on behalf of Columbia. You have no right to use Columbia's name or any of its trademarks, trade names, copyrights, patents, designs or other intellectual property except as set forth in writing by Columbia.

Technical

Season: F25

Sourcing Manager:
james.burnett

Developer: Katharina.Glink

LO Developer:
triveni.hebbar

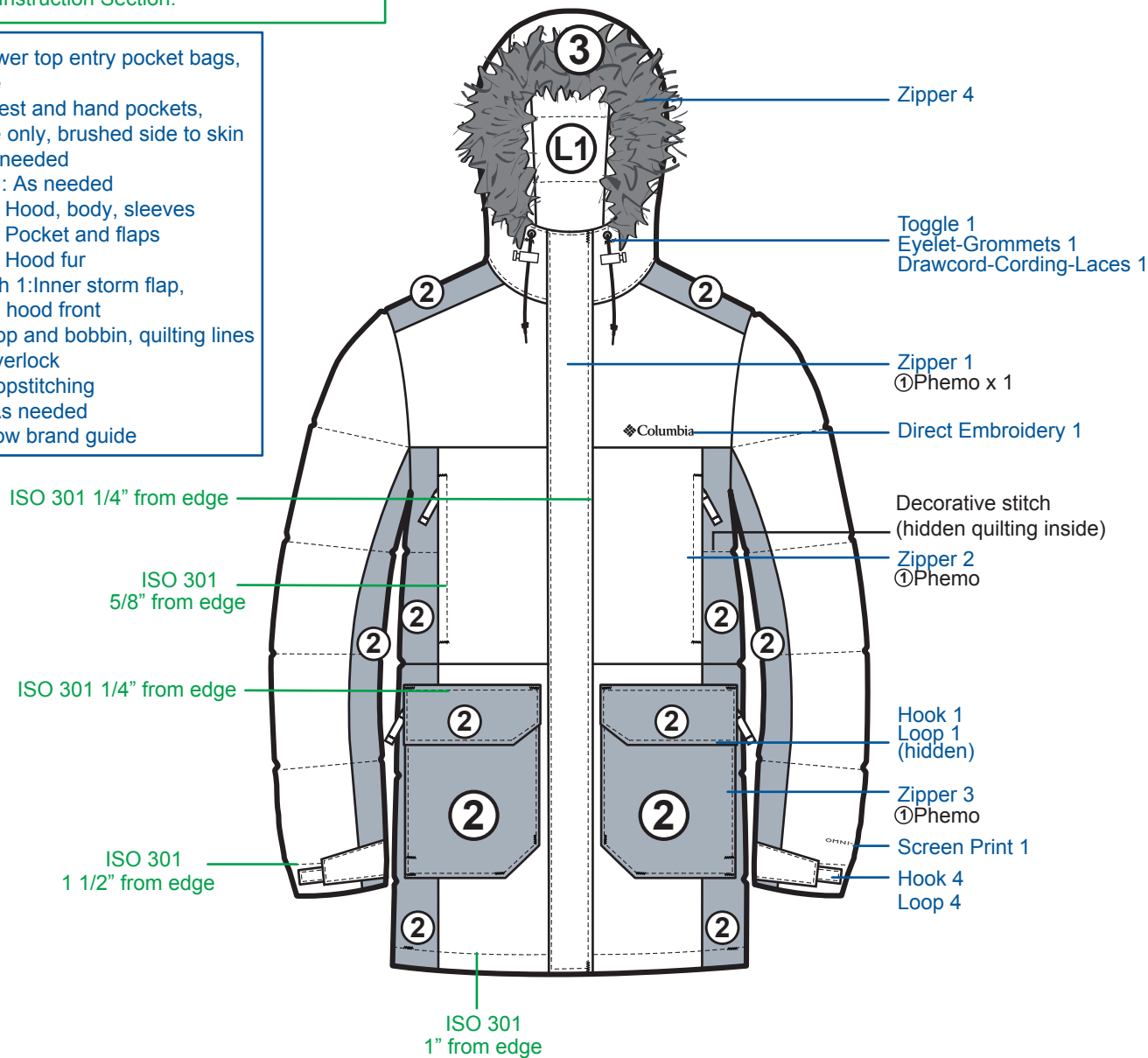
Style	Material	Style Description	Pattern	Base Size	Size Scale	Fit	SMU Type
XM2655	2149081	Crest Range™ FS Parka	L25M2104	M	XXS - XXL	Regular	Style Add



*All Shell ① unless Indicated

All Topstitch ISO 301 Edgestitch
Unless Otherwise Noted
ISO 301 Quilting stitching and down construction - see
details in the Instruction Section.

Labels: Follow brand guide



Technical

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division:
Outerwear

Merchandise Collection:
Exclusive

Product Class: Insulated
Synthetic Tops

Designer: blange

Developer: Katharina.Glink

LO Developer:
triveni.hebbbar

Sourcing Manager:
james.burnett

Fit Engineer: jlindstrom

Design: F5MO21490
8

Sample LO: India

Production LO: India

Style

Material Style

Style
Description

Pattern

Base Size

Size Scale

Fit

SMU Type

XM2655

2149081

Crest
Range™ FS
Parka

L25M2104

M

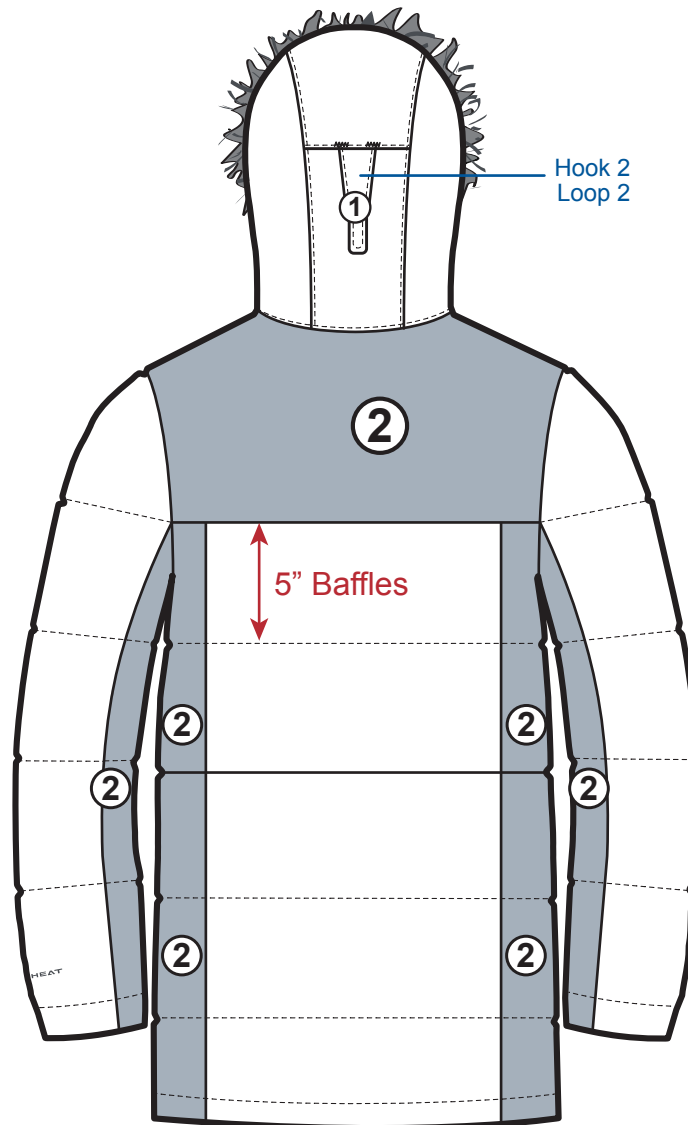
XXS - XXL

Regular

Style Add



Last Updated: 12.19.24 KG



Technical

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division:
Outerwear

Merchandise Collection:
Exclusive

Product Class: Insulated
Synthetic Tops

Designer: blange

Developer: Katharina.Glink

LO Developer:
triveni.hebbbar

Sourcing Manager:
james.burnett

Fit Engineer: jilindstrom

Design: F5MO21490
8

Sample LO: India

Production LO: India

Style Material Style

Style
Description

Pattern

Base Size

Size Scale

Fit

SMU Type

XM2655

2149081

Crest
Range™ FS
Parka

L25M2104

M

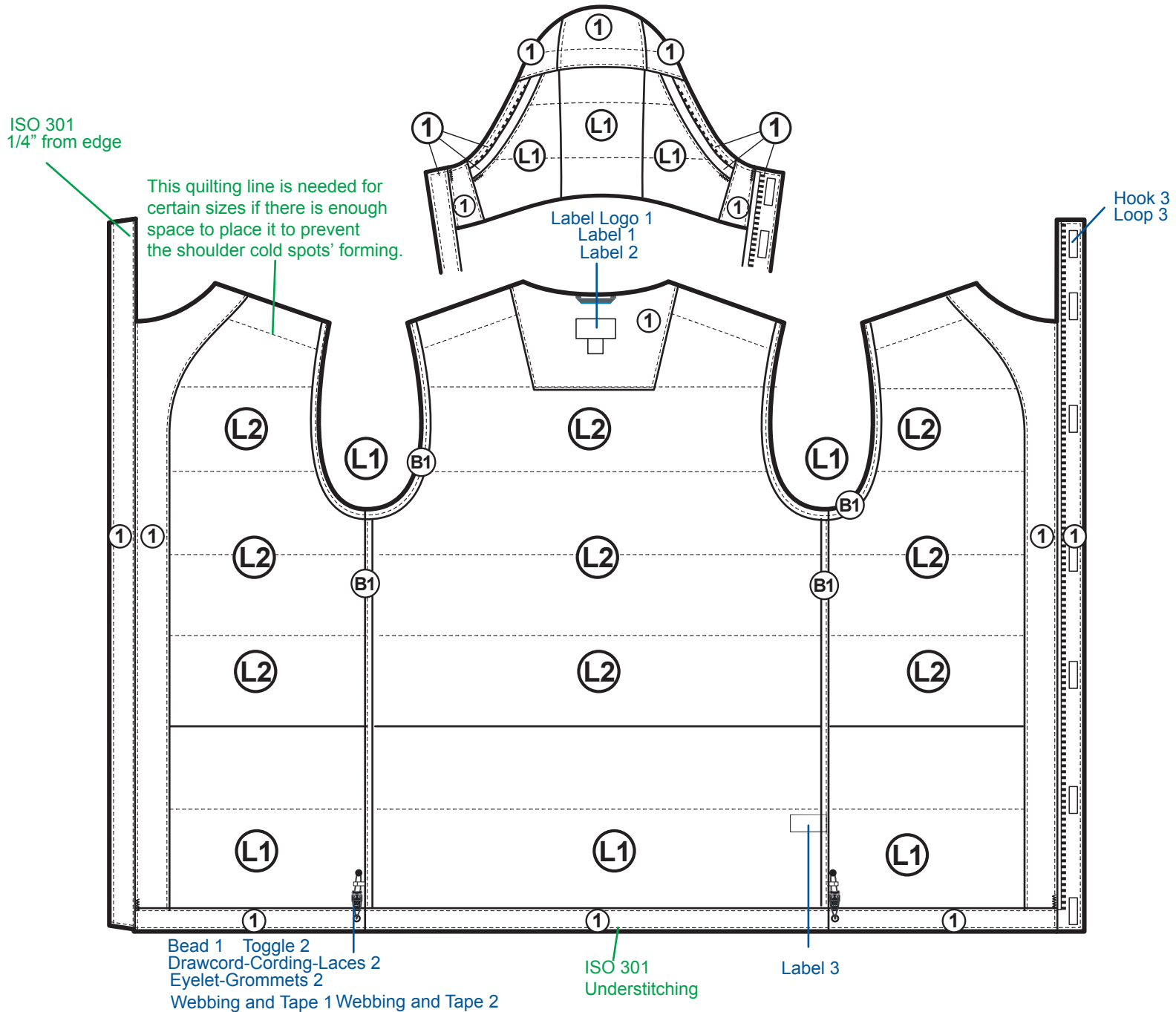
XXS - XXL

Regular

Style Add



Last Updated: 3.13.25 KG



Technical

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division:
Outerwear

Merchandise Collection:
Exclusive

Product Class: Insulated
Synthetic Tops

Designer: blange

Developer: Katharina.Glink

LO Developer:
triveni.hebbbar

Sourcing Manager:
james.burnett

Fit Engineer: jlindstrom

Design: F5MO21490
8

Sample LO: India

Production LO: India

Style Material Style

Style
Description

Pattern

Base Size

Size Scale

Fit

SMU Type

XM2655

2149081

Crest
Range™ FS
Parka

L25M2104

M

XXS - XXL

Regular

Style Add

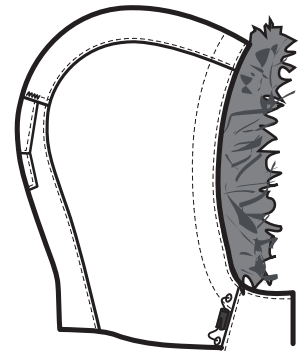
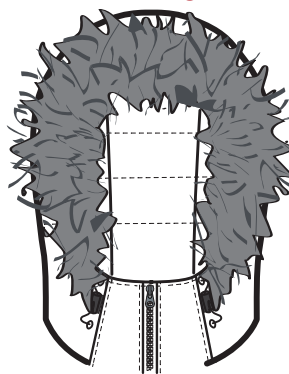
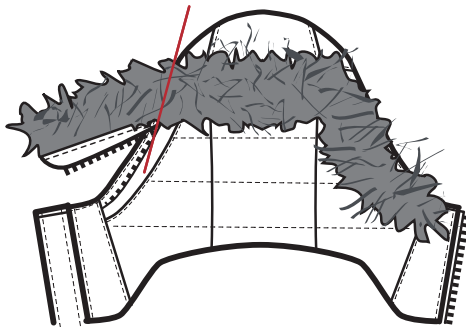


Last Updated: 2.5.25 KG

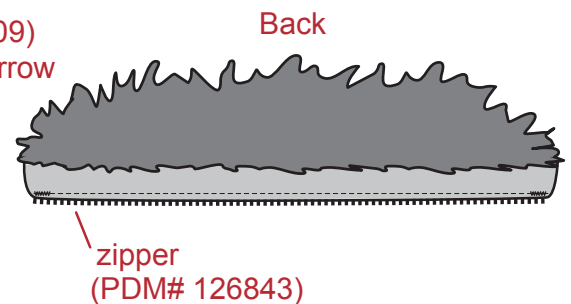
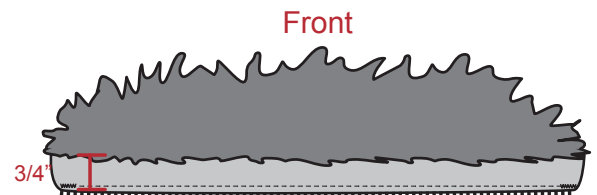
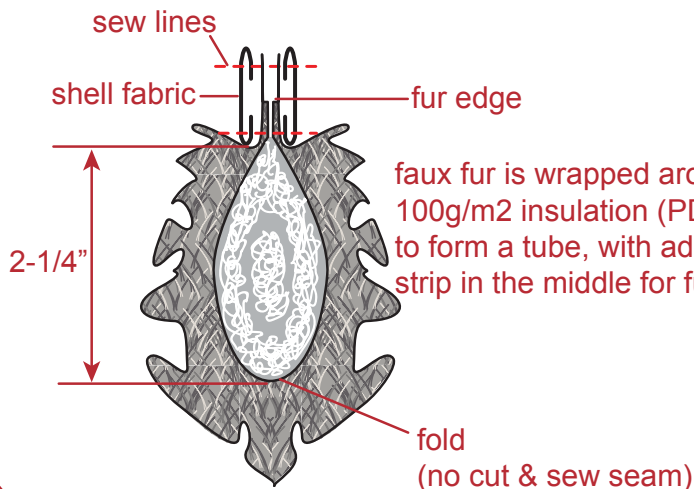
HOOD AND FUR CONSTRUCTION DETAILS

**For CF design and hood topstitching, please reference main silhouette sketch

✕ bias cut shell fabric
is wrapped around 100g/m2 insulation (PDM #105309)
to form a tube (round padded flap) approximately 5/8"
in width to cover the zipper tape. No seam at edge.



Cross section of fur construction:



Technical

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division:
Outerwear

Merchandise Collection:
Exclusive

Product Class: Insulated
Synthetic Tops

Designer: blange

Developer: Katharina.Glink

LO Developer:
triveni.hebbbar

Sourcing Manager:
james.burnett

Fit Engineer: jlindstrom

Design: F5MO21490

Sample LO: India

Production LO: India

Style

Material Style

Style
Description

Pattern

Base Size

Size Scale

Fit

SMU Type

XM2655

2149081

Crest
Range™ FS
Parka

L25M2104

M

XXS - XXL

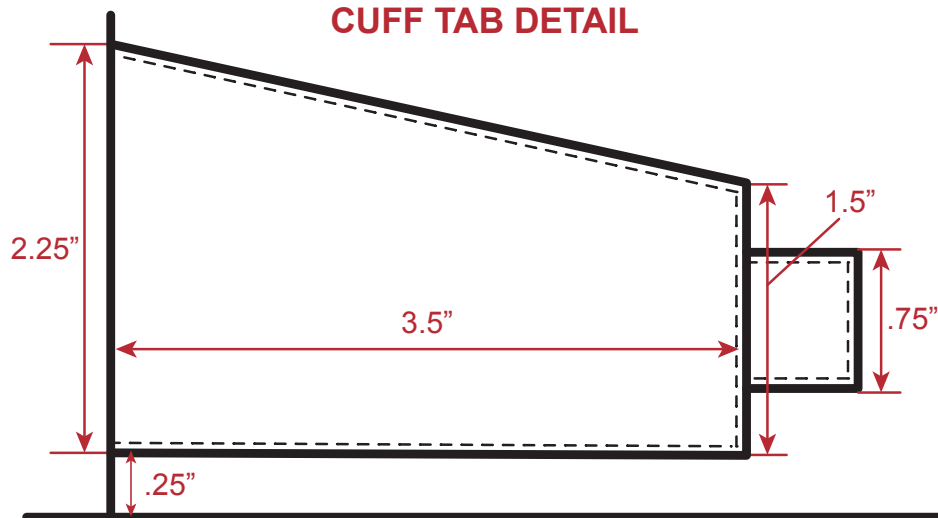
Regular

Style Add



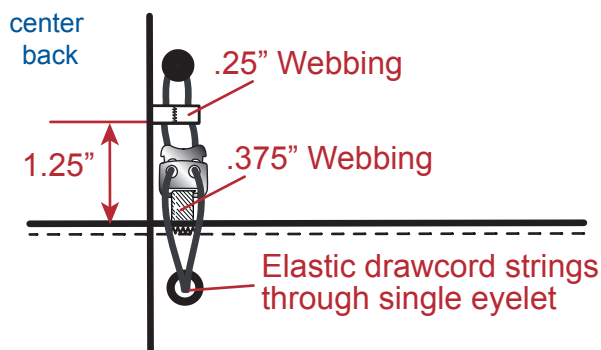
Last Updated: 12.19.24 KG

CUFF TAB DETAIL

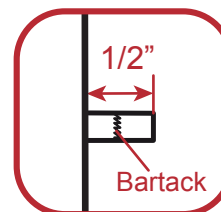


CUFF HEM

HEM DRAWCORD ADJUSTMENT: MID WT OW



Tether measurements



Technical

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division:
Outerwear

Merchandise Collection:
Exclusive

Product Class: Insulated
Synthetic Tops

Designer: blange

Developer: Katharina.Glink

LO Developer:
triveni.hebbbar

Sourcing Manager:
james.burnett

Fit Engineer: jlindstrom

Design: F5MO21490
8

Sample LO: India

Production LO: India

Style

Material Style

Style
Description

Pattern

Base Size

Size Scale

Fit

SMU Type

XM2655

2149081

Crest
Range™ FS
Parka

L25M2104

M

XXS - XXL

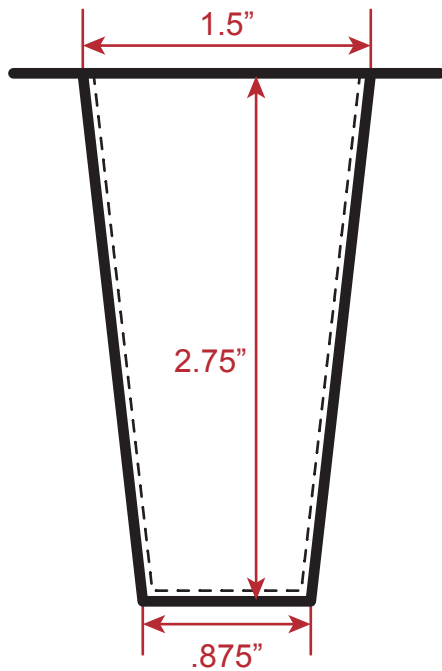
Regular

Style Add

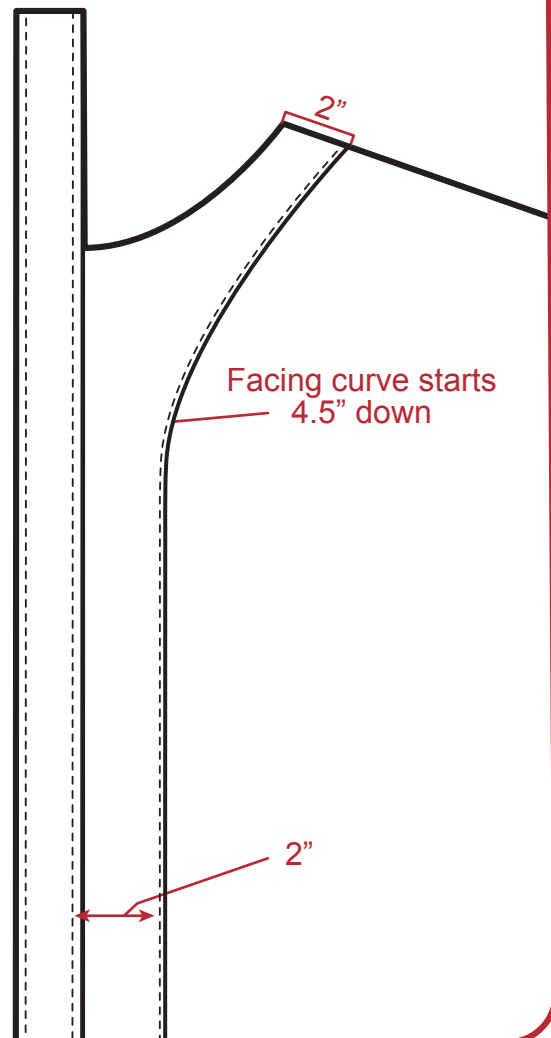


Last Updated: 3.6.25 KG

HOOD ADJUSTMENT TAB DETAIL 100% TO SCALE



CF FACING DETAIL (RIGHT SIDE)



Technical

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division:
Outerwear

Merchandise Collection:
Exclusive

Product Class: Insulated
Synthetic Tops

Designer: blange

Developer: Katharina.Glink

LO Developer:
triveni.hebbbar

Sourcing Manager:
james.burnett

Fit Engineer: jlindstrom

Design: F5MO21490
8

Sample LO: India

Production LO: India

Style

Material Style

Style
Description

Pattern

Base Size

Size Scale

Fit

SMU Type

XM2655

2149081

Crest
Range™ FS
Parka

L25M2104

M

XXS - XXL

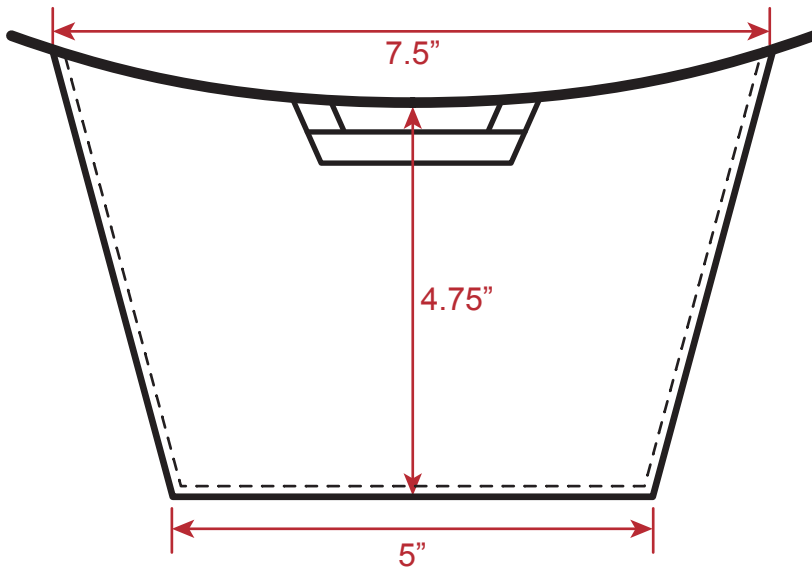
Regular

Style Add

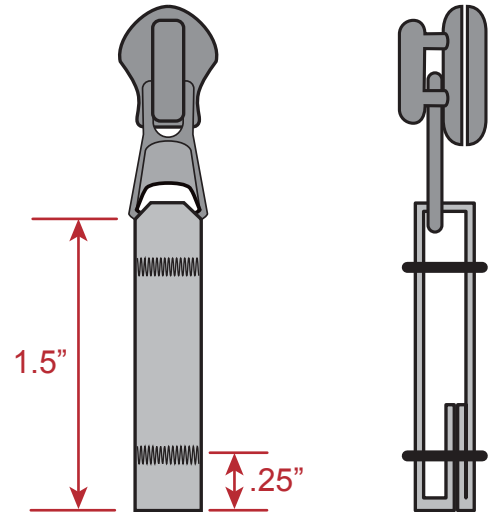


CB FACING DETAIL

(SIZE MEDIUM - graded based on neck circumference)



PHEMO DETAIL SELF FABRIC



TOP VIEW

SIDE VIEW

Technical

Line Slot: Crest Range FS Parka

State: Production

Season: F25

Merchandise Division:
Outerwear

Merchandise Collection:
Exclusive

Product Class: Insulated
Synthetic Tops

Designer: blange

Developer: Katharina.Glink

LO Developer:
triveni.hebbbar

Sourcing Manager:
james.burnett

Fit Engineer: jlindstrom

Design: F5MO21490
8

Sample LO: India

Production LO: India

Style Material Style

Style
Description

Pattern

Base Size

Size Scale

Fit

SMU Type

XM2655

2149081

Crest
Range™ FS
Parka

L25M2104

M

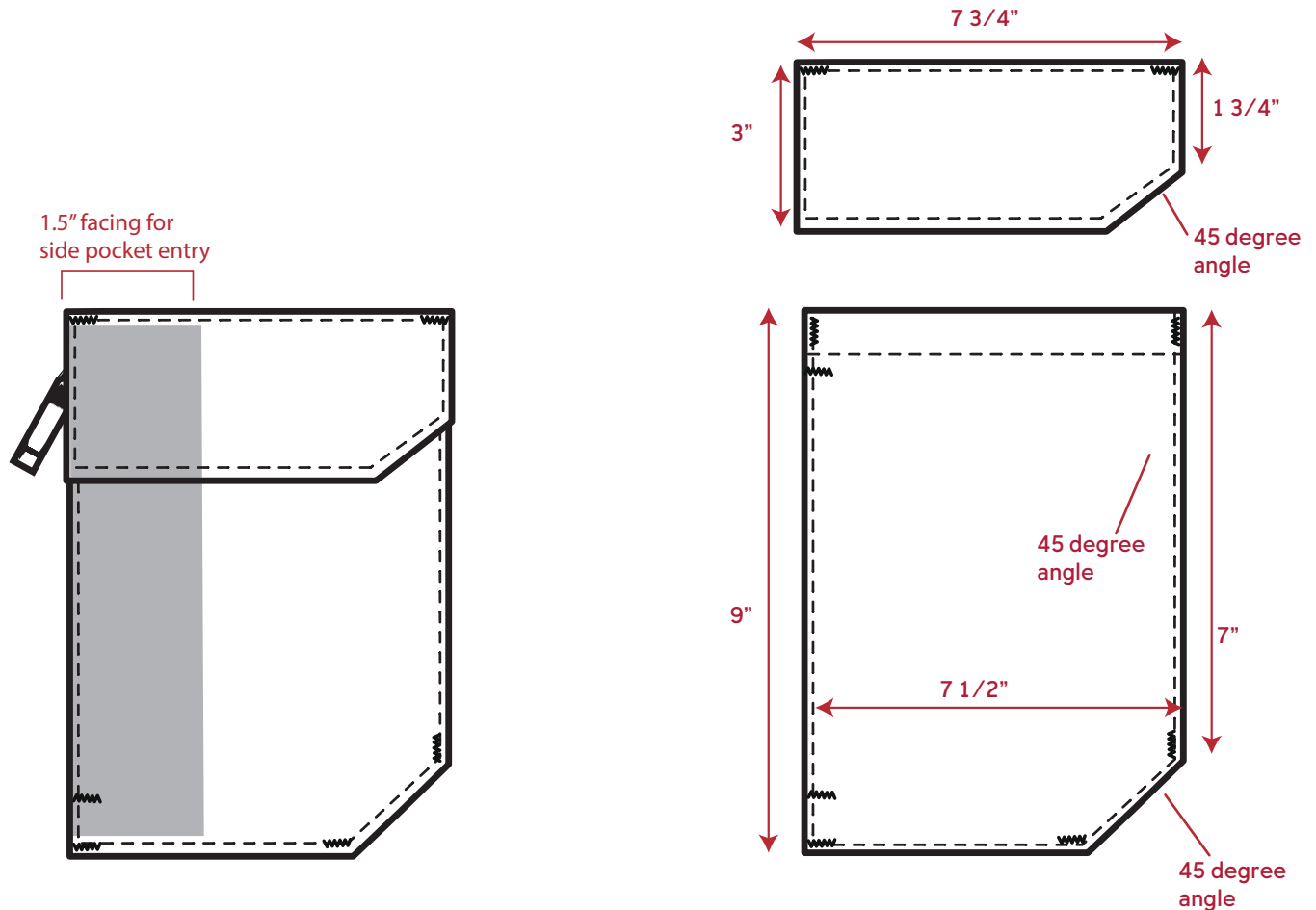
XXS - XXL

Regular

Style Add



Last Updated: 3.6.25 KG



This is confidential and proprietary information of Columbia Sportswear Company. You agree that you will not disclose this information to any third party or use it for any purpose other than on behalf of Columbia. You have no right to use Columbia's name or any of its trademarks, trade names, copyrights, patents, designs or other intellectual property except as set forth in writing by Columbia.

Apparel Style: XM2655

Season: F25

Brand: Columbia

Merchandise Category: Outerwear

Merchandise: dabaldwin

Line Slot: Crest Range FS Parka

Sort Order: 1.0 Part: 126967 - Regular Fit Swing Tag

Instruction: Swing tag to be placed on top of cover tag on same plastic stringer.

SKU reference #	Size	Name	Revised date
OP1490984	126967	OP1490984_126967_MT_Regular Fit	10-18-23

MINI TAG (Front)

MINI TAG (Back)

REGULAR FIT

COUPE RÉGULIÈRE

SKU ref.	Color	Material	Revised date
Process Blue / Process Blue	Dye C25		
Size	Weight		
25" x 12" / 1050mm x 305mm		Apexus Coating Six Cal. Iron punch	

MT-1

Columbia

Sort Order: 2.0 Part: 097088 - Columbia Omni-Heat Reflective, Omni-Shield Hangtag

Instruction: (Tag should be hung with 3" plastic loop stringer through lower left front pocket zipper pull)

SKU reference #	Size	Name	Revised date
OP35503	097088	OP35503_097088_CT_Columbia_OmniHeat Reflective_OmniShield	12-14-22

COVER TAG (Front / Back)

COVER TAG (Front)

Columbia

OMNI-HEAT

SKU ref.	Color	Material	Revised date
Opacified / Ac.	HE C25		
2.66" x 6.67" / 68.00mm x 169.30mm		Apexus Coating Six Cal. Iron, Seven Punch	

CT-2

Columbia

Sort Order: 3.0 Part: 123130 - UPC/Pricing with RFID Sticker for Outlet

Instruction:

SKU reference #	Size	Name	Revised date
n/a	123130	PDM_123130_RFID UPC Sticker with MAP for Outlet_20230323	03-13-24

50 mm

add French Style Description

International & CA

Do not remove backing from perforated section

50 mm

add French Style Description

USA ONLY

Color: K DIECUT

Do not remove backing from perforated section

50 mm

add French Style Description

Japan ONLY

Do not remove backing from perforated section

SKU ref.	Color	Material	Revised date
Black	White, Dual Matte Sticker Stock		
Size	Weight		
1.9685" x 1.6581" / 50mm x 42mm		Direct, Adhesive Perforated Chrome up from bottom 10in	

UPC-5

Columbia

Mar 18. 2025 12:17:40 AM PDT

Page 1 of 1