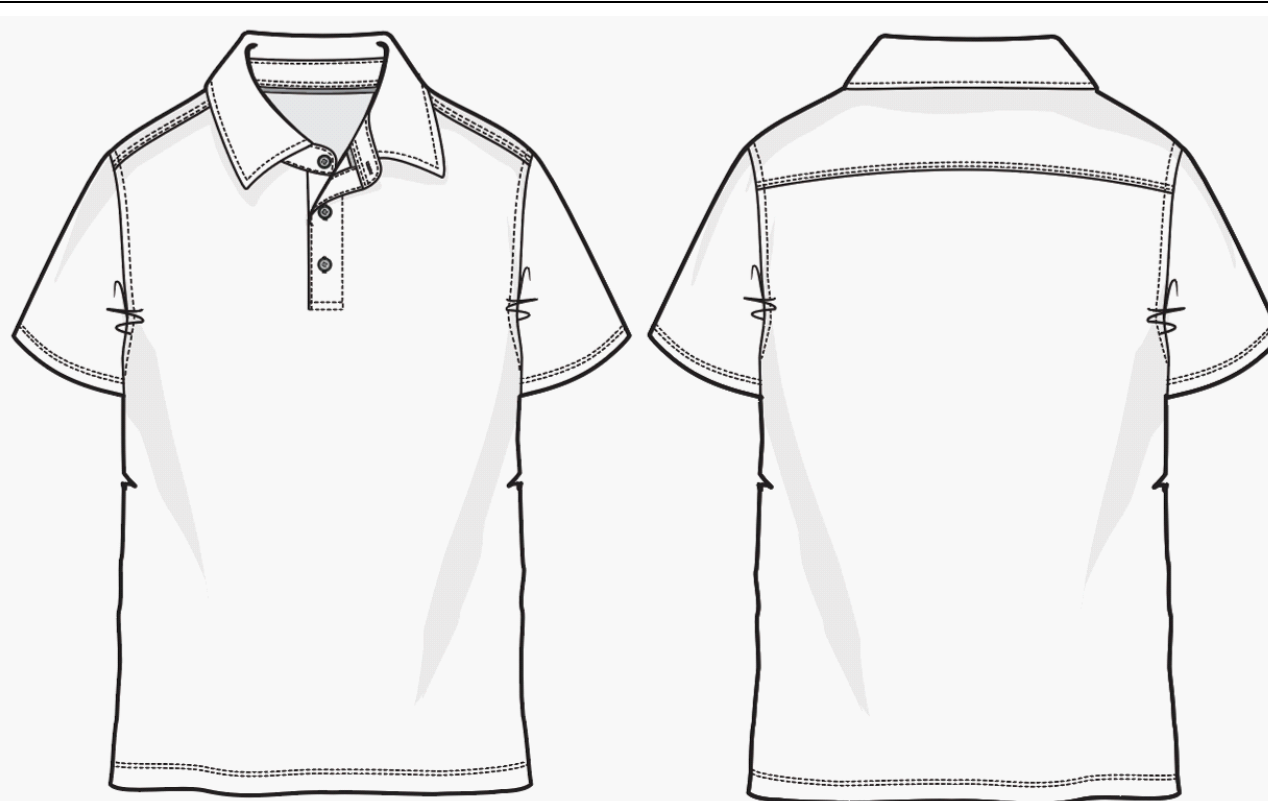


MS Apparel
Technical Package

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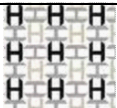
Brand:	J.Campbell CA	Style Name:	BIBI SS Polo w/Woven Trim	Agent:	Shamoly	Sewing Fty:	ASI / Alps Apparels Ltd
Division:	Men's Knits	Style #:	JC-SKSP-865	Proto #:	TOP	Vendor:	Apparel Sourcing
						Grmt COO:	Bangladesh

GARMENT INFORMATION	Sketch:
Category: Men's	
Designer: James Campbell	
Tech Designer: Heidi Lawson	
Fabric Content: 88% Polyester 12% Spandex	
Fabric Weight: 180gsm	
Season: Spring 2026	
Stage: Production	
Size Range: Men's Alpha S-XL	
Colorways: Black	
Customers: ROSS	
MSA PO#'s: SP260041	
Ship Date: 03-Mar-26	
Port Date: 07-Apr-26	
Garment Description: -3 Button Polo with Collar Band/Self Collar -Printed Jersey -Contrast interior Yoke -Contrast Neck Piping	
Comments:	
Buy: 2400pcs/color - 6pc prepacks 1S - 2M - 2L - 1XL	
Submit 1st fit for approval of body in size L in close available fabric. After approved fit submit PP and TOP samples in size Medium for ROSS with their paperwork.	
Photo samples needed in size Large - 1pc..	

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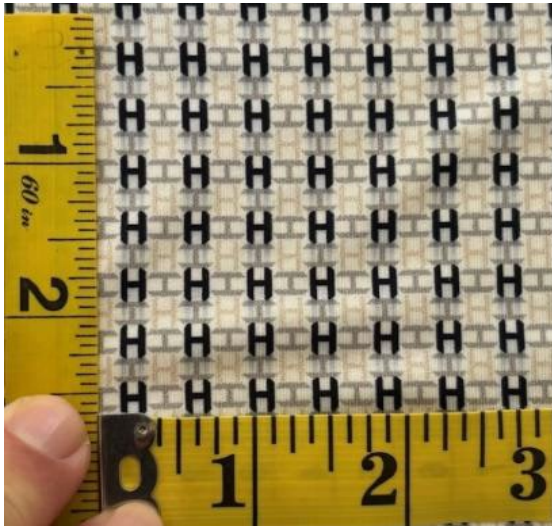
BOM Section	Product	Placement	Placement Description	Composition	Construction	Weight	Image	Size	Qty	Supplier	Comment	Bibi Black	
												Color	Code
Fabrics													
Fabrics	Performa Stretch Jersey, Digital Print, UPF + Wicking, 180gsm	Main Body	Main Body	88% Polyester 12% Spandex	Jersey	180gsm				Vendor Sourced			A2203-Medium Grey
Fabrics	Performa Stretch Jersey, Solid, UPF + Wicking, 180gsm	Inner Yoke	Inner Yoke	88% Polyester 12% Spandex	Jersey	180gsm				Vendor Sourced		Off-White	11-4101 TCX
Fabrics	Performa Stretch Jersey, Solid, UPF + Wicking, 180gsm	Neck Seam	1/4" Neck Tape	88% Polyester 12% Spandex	Jersey	180gsm				Vendor Sourced		Medium Grey	14-5002 TCX
Fabrics	Fusible Interfacing	Interfacing	CF Placket, Collar Band, Collar							Vendor Sourced	Appropriate for garment		
Trims													
Trims	Lux Pearl Matte CW2693 , Rimmed 4H	Buttons	Collar Band (1), CF Placket (2) Extra at Care Label (1)		Rimmed			18L	4	Tiger Buttons		White	
Trims	603 Local Eqv. (Metric: 120, TEX: 27, 60/3) Thread	Thread	Garment							Vendor Sourced		DTM White Ground	
Trims	1/4" Clear Elastic Seam Tape	Shoulder	Shoulder Seams							Vendor Sourced		Clear	
Labels													
Labels	JCC-E008_Main Logo, Size, COO Heat Transfer	Main	Apply to Interior CB 1/4" from neck seam	100% Polyester	Heat Activated Polyester				1	Avery Dennison		Quicksilver 17-3907 TCX	
Labels	JCS Content_Care_RN_PO Satin Loop Label	Care	Set into Wearers Left Side Seam 4-1/2 inches from hem						1	Vendor Sourced		White with Black font	
Packaging													
Packaging	JCC-E100_HangTag	Hangtag	Thread string thru 2nd CF buttonhole and tie with knot on inside of garment		300g+300g stock weight; (C2S) Aqueous Coating - Satin Finish; Offset Print; Stipple Stock Texture				1	Vendor Sourced		Cannoli Cream / Delicate Blue / Navy Blazer	
Packaging	ROSS Ticket	Ticket	Instructions will be sent with Finline Tickets						1	Finline		White with Black font	
Packaging	UPC Sticker	UPC	Set to back of hangtag						1	Vendor Sourced		White Sticker with Black Font	
Packaging	Resealable Polybag	Poly Bag	Prepack Polybag 1S - 2M - 2L - 1XL		1.25mil polyethylene bag with warning printed				1	Vendor Sourced		Clear with Brand Logo	

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Division: Men's Knits	Style #: JC-SKSP-865	Proto #: TOP	Grmt COO: Bangladesh

Knit Stitch for this style



CONTENT: 88% Polyester 12% Spandex

CARE: Machine Wash Cold Gentle Cycle

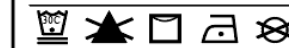
With Like Colors

Do Not Bleach

Hang to Dry

Cool Iron if Needed

Do Not Dry Clean



88% POLYESTER / POLIESTER
12% ELASTANE / ELASTANO

EXCLUSIVE OF TRIMS /
SIN INCLUR ADORNO

XL

MACHINE WASH COLD GENTLE
CYCLE WITH LIKE COLORS,
DO NOT BLEACH,
HANG TO DRY,
COOL IRON IF NEEDED,
DO NOT DRY CLEAN

LAVAR A MÁQUINA CON AGUA
FRÍA Y SUAVE CICLO CON COLORES
SIMILARES, NO BLANQUEAR,
COLGAR PARA SECAR,
PLANCHA FRÍA SI ES NECESARIO,
NO LAVAR EN SECO

RN 157954
FA250061A - 0825

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Division:	Men's Knits	Style #:	JC-SKSP-865	Proto #:	TOP	Vendor:	Apparel Sourcing
		Grmt COO:	Bangladesh				

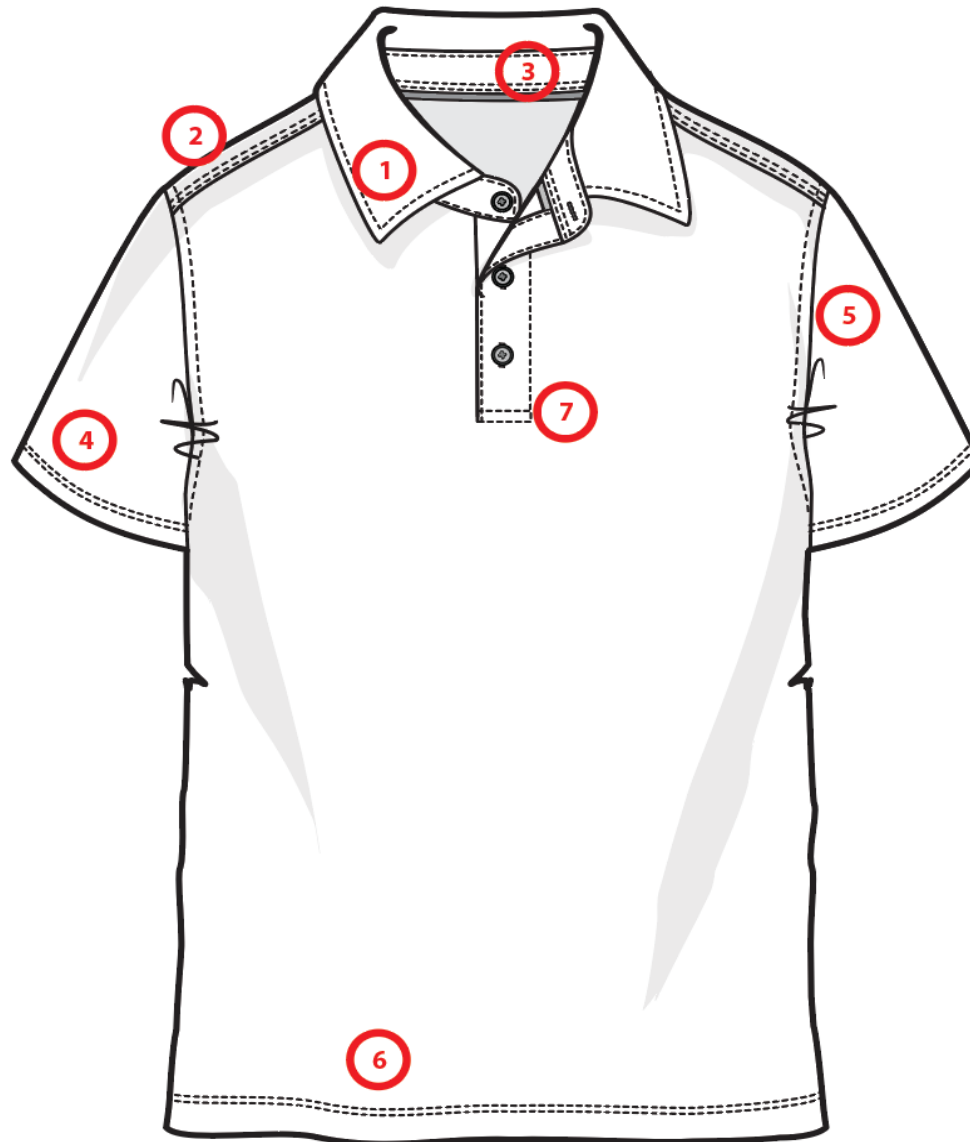
Development Samples



MS Apparel
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Division: Men's Knits	Style #: JC-SKSP-865	Proto #: TOP	Grmt COO: Bangladesh



Interior Body Construction: Joined with 514 2-Needle Overlock

SPI: 12 +/- 1 for all stitching

1. **Collar:** SN 301 1/4" Margin

2. **Forward Shoulder:** 406 2-Needle Bottom Coverstitch 1/4" Needle Gauge

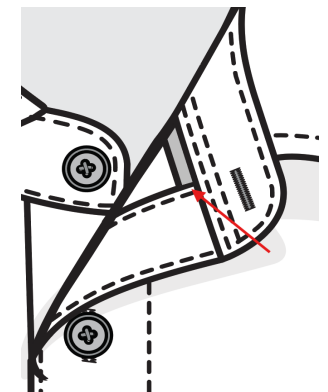
3. **Collarband:** Top - SN 301 1/8" Margin, Bottom - DN 301 1/4" Needle Gauge. 1/8" Neck tape added to bottom edge of collar band. Stop trim at inside placket edge, taper to 0" at inside placket edge.

4. **Sleeve Hem:** Turn with 406 2-Needle Bottom Coverstitch 1/4" Needle Gauge

5. **Armhole:** SN 301 1/4" Margin

6. **Bottom Hem:** Turn with 406 2-Needle Bottom Coverstitch 1/4" Needle Gauge

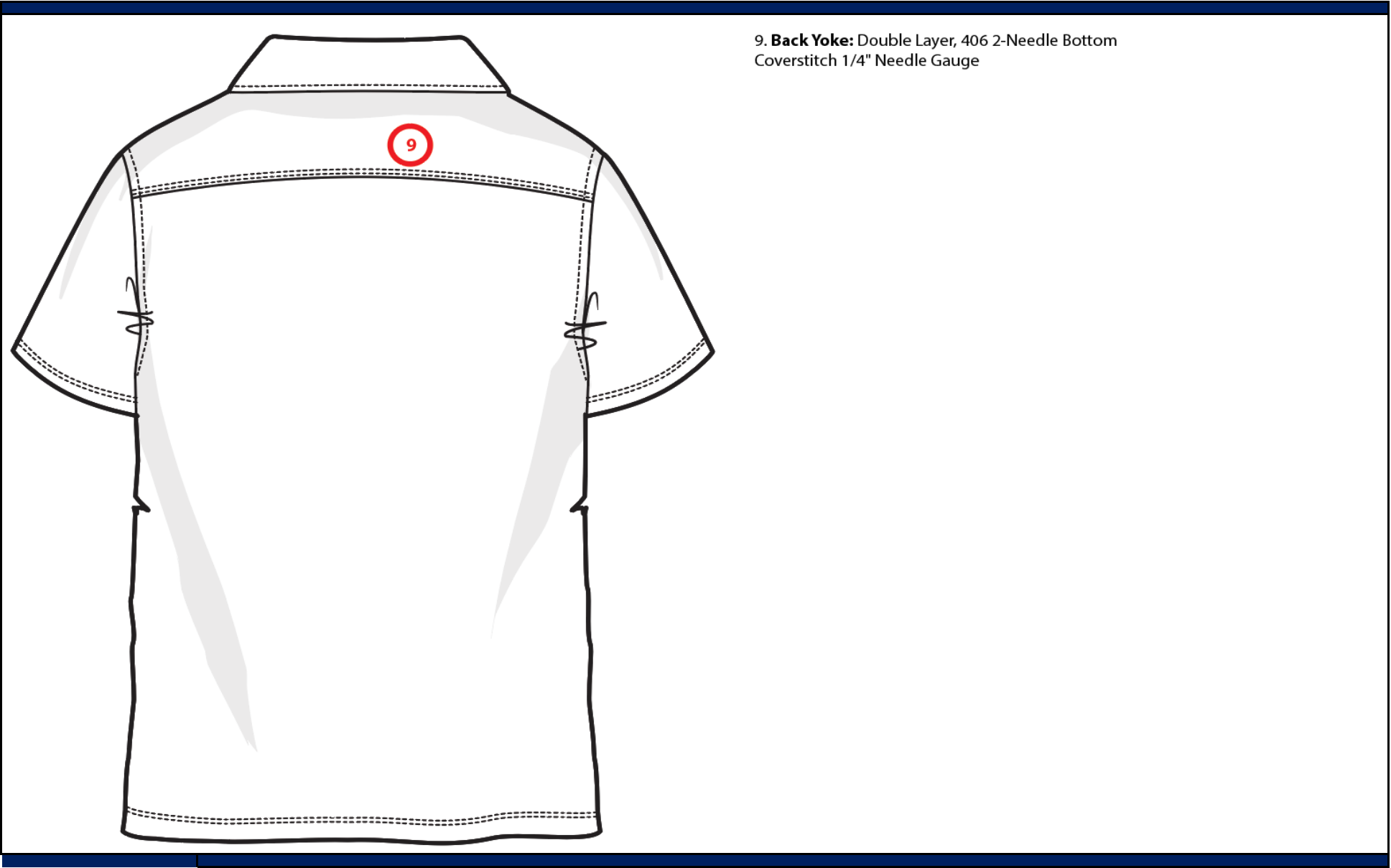
7. **Placket:** Self faced two-piece placket SN 301 1/16" Margin. 1/4" Box Stitch bottom of placket.



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Division: Men's Knits	Style #: JC-SKSP-865	Proto #: TOP	Grmt COO: Bangladesh

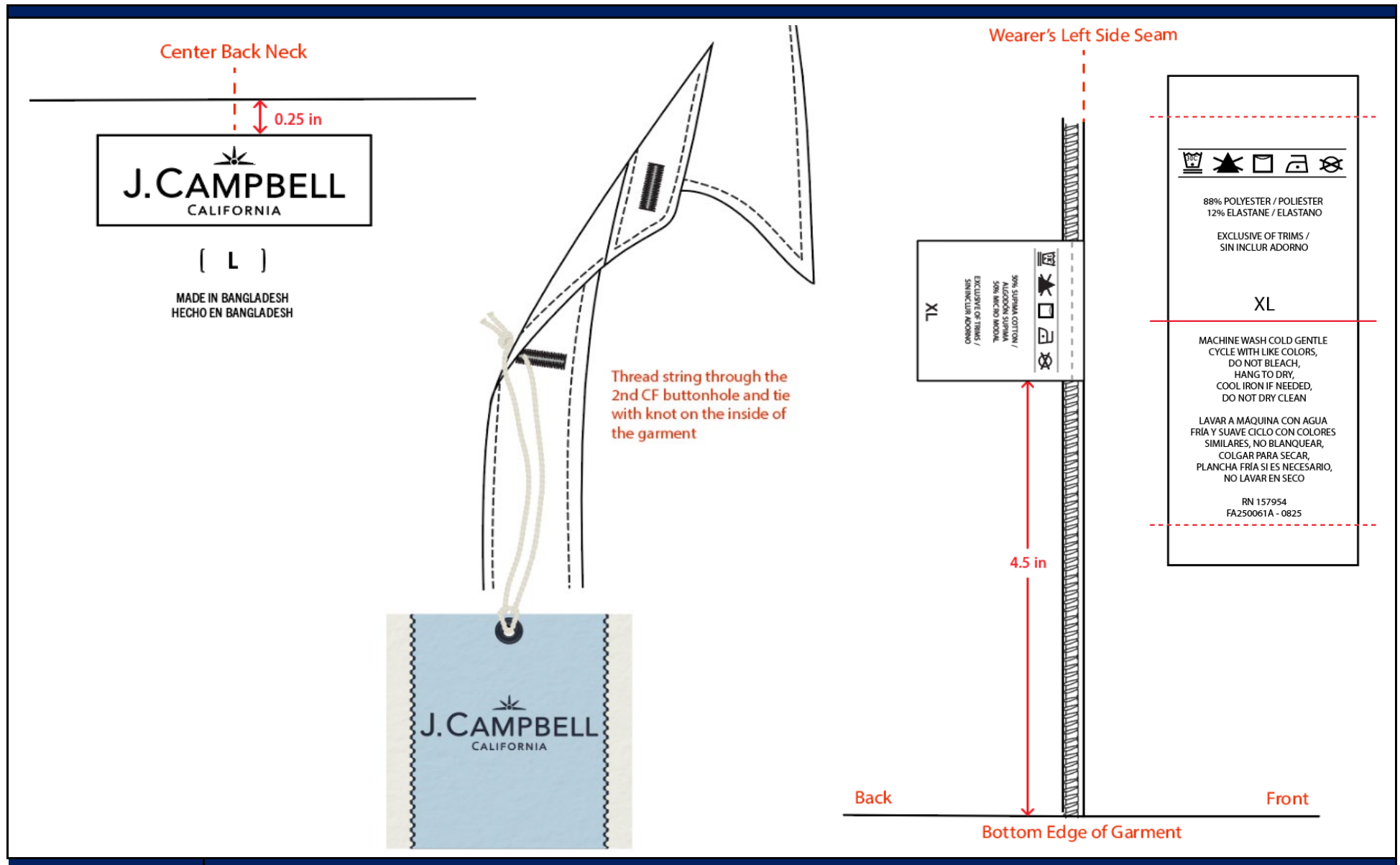


9. **Back Yoke:** Double Layer, 406 2-Needle Bottom
Coverstitch 1/4" Needle Gauge

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Division: Men's Knits	Style #: JC-SKSP-865	Vendor: Apparel Sourcing	Grmt COO: Bangladesh



POM Code	Dim	Critical POM	Tol (-)	Tol (+)	S	S	M	M	L	XL	XL	XXL	XXL
Body Length													
1010.3	Front Length fm HPS to Hip	TRUE	- 3/8	3/8	28	- 1/2	28 1/2	- 1/2	29	1/2	29 1/2	1/2	30
1020.3	Back Length fm HPS to Hip	TRUE	- 3/8	3/8	28	- 1/2	28 1/2	- 1/2	29	1/2	29 1/2	1/2	30
Body Width													
2008	Chest/Bust HALF - 1" down from armhole	TRUE	- 1/2	1/2	21 1/4	-1	22 1/4	-1	23 1/4	2	25 1/4	2	27 1/4
2036	Sweep HALF - straight at bottom, edge to edge	TRUE	- 1/2	1/2	20 3/4	-1	21 3/4	-1	22 3/4	2	24 3/4	2	26 3/4
7420	Shoulder Slope	FALSE	- 1/4	1/4	2	0	2	0	2	0	2	0	2
7422.1	Shoulder Forward - parallel	FALSE	- 1/4	1/4	1 1/4	0	1 1/4	0	1 1/4	0	1 1/4	0	1 1/4
2100.2	Shoulder Pt to Pt (straight/excl trim)(Slight Drop)	TRUE	- 3/8	3/8	17 1/4	- 3/4	18	-1	19	1 1/2	20 1/2	1 1/2	22
2111	Mid Armhole Position from HPS	FALSE	0	0	5 5/8	- 1/8	5 3/4	- 1/4	6	1/4	6 1/4	1/8	6 3/8
2112.2	Front Mid Armhole (Slight Drop)	FALSE	- 3/8	3/8	15 1/2	- 3/4	16 1/4	-1	17 1/4	1 1/2	18 3/4	1 1/2	20 1/4
2114.2	Back Mid Armhole (Slight Drop)	FALSE	- 3/8	3/8	16	- 3/4	16 3/4	-1	17 3/4	1 1/2	19 1/4	1 1/2	20 3/4
Sleeve/Armhole													
1050.22	CB Sleeve Length 3 pt - Short/Elbow (Slight Drop Shoulder)	TRUE	- 1/2	1/2	18 1/8	- 3/8	18 1/2	- 1/2	19	3/4	19 3/4	3/4	20 1/2
3010	Armhole Drop - from HPS to bottom of armhole, straight at right angle	TRUE	- 1/4	1/4	12	- 1/4	12 1/4	- 1/4	12 1/4	1/2	13	1/4	13 1/4
3042	Bicep/Muscle HALF - 1" down from armhole	TRUE	- 1/4	1/4	8 1/2	- 1/4	8 3/4	- 1/4	9	1/2	9 1/2	1/4	9 3/4
3120.3	Sleeve Opening HALF - Short/Elbow	TRUE	- 1/4	1/4	6 1/2	- 1/4	6 3/4	- 1/4	7	3/8	7 3/8	3/8	7 3/4
Neck													
5010	Neck Width (sm-sm)	TRUE	- 1/4	1/4	7 1/8	- 1/8	7 1/4	- 1/4	7 1/2	1/4	7 3/4	1/4	8
5020.1	Front Neck Drop (HPS to sm) =< 8"	TRUE	- 1/8	1/8	3 1/4	- 1/4	3 1/2	- 1/4	3 3/4	1/4	4	1/4	4 1/4
5030	Back Neck Drop (HPS to sm)	FALSE	- 1/8	1/8	5/8	0	5/8	0	5/8	0	5/8	0	5/8
Collar													
5128	Collar Band Length from button to end buttonhole FULL - CF to CF	TRUE	- 1/4	1/4	16 1/4	- 3/4	17	-1	18	1	19	1	20
5210	CB Collar Height fm edge to sm	FALSE	- 1/8	1/8	2	0	2	0	2	0	2	0	2
5212	CB Collar Band Height	FALSE	- 1/8	1/8	1 1/4	0	1 1/4	0	1 1/4	0	1 1/4	0	1 1/4
5213	CF Collar Band Height	FALSE	- 1/8	1/8	1	0	1	0	1	0	1	0	1
5215	Collar Point	FALSE	0	0	2 1/2	0	2 1/2	0	2 1/2	0	2 1/2	0	2 1/2
5220	Collar Spread	FALSE	- 1/8	1/8	3 1/4	0	3 1/4	0	3 1/4	0	3 1/4	0	3 1/4
5222	Tie Space	FALSE	- 1/8	1/8	1/4	0	1/4	0	1/4	0	1/4	0	1/4
Finishes/Hems													
7459.1	Back Shirt Yoke Height from CB Neck	FALSE	- 1/4	1/4	4 1/4	0	4 1/4	0	4 1/4	0	4 1/4	0	4 1/4
7010.4	Hem Height - Sleeve	FALSE	- 1/8	1/8	7/8	0	7/8	0	7/8	0	7/8	0	7/8
7010.5	Hem Height - Sweep	FALSE	- 1/8	1/8	7/8	0	7/8	0	7/8	0	7/8	0	7/8
7320	CF Placket Width - Under Placket	FALSE	- 1/8	1/8	1 1/8	0	1 1/8	0	1 1/8	0	1 1/8	0	1 1/8
7324	CF Placket Length - short	FALSE	- 1/4	1/4	6 1/4	0	6 1/4	0	6 1/4	0	6 1/4	0	6 1/4